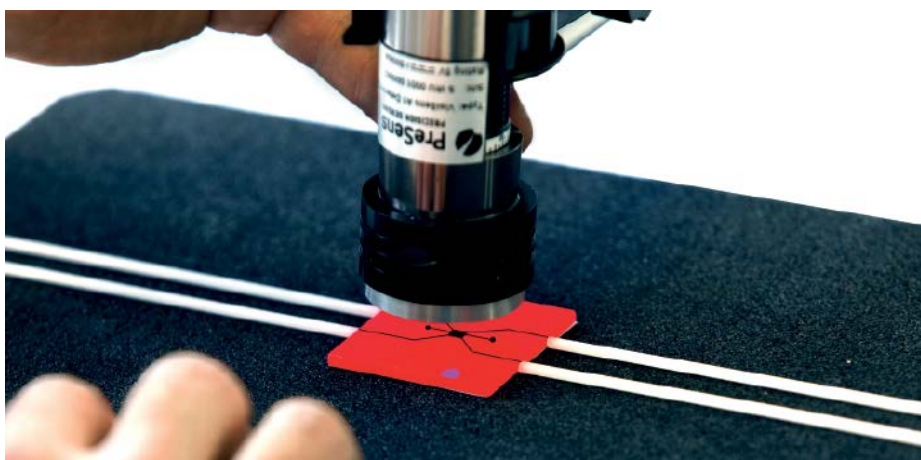


Microfluidic Devices

Monitoring Cellular Oxygen Consumption

Microfluidic devices fabricated from cyclic olefin copolymer (COC) and polydimethylsiloxane (PDMS) were combined with sensor foils to enable monitoring of oxygen tensions in the devices. The oxygen consumption of rat lung microvascular endothelial cells (EC) and rat hepatocytes (Hep) was numerically simulated and experimentally validated.



The Visisens (Presens Precision Sensing) system enables determining oxygen levels in the microfluidic devices and allows suggesting suitable culture device material depending on the application and cell line of interest. Furthermore, a previously characterized hypoxia microfluidic chip was evaluated and the system was found to exhibit superior sensing capabilities when compared to similar products.

In recent years, microfluidic devices have been established as versatile platforms to mimic certain tissue microenvironments and to study cellular behavior and signaling. Due to their optical transparency, biocompatibility and ease of fabrication, devices based on polydimethylsiloxane (PDMS) are usually employed for lab-scale studies, but PDMS has disadvantageous characteristics in terms of adsorption of small hydrophobic species. Recent reports investigating the oxygen distribution and manipulation demonstrate growing interest in cell culture under hypoxic or anoxic conditions. Here, hard-plastic devices made of cyclic olefin copolymer (COC), polystyrene (PS), or polypropylene (PP) amongst others, offer an oxygen-impermeable alternative and are also easily mass-produced. However, little is known about the oxygen consumption of cells during culture inside the devices and the possible impact on cell viability / behavior. Monitoring of oxygen tensions inside microfluidic devices fabricated from COC and PDMS was performed in order to assess their suitability for cell

culture. Furthermore, a previously published hypoxia device was evaluated. The detector unit (DU01, Presens Precision Sensing) was mounted vertically in a variable incubator and the microfluidic devices (bonded to sensor foils and filled with collagen gels and cells) were placed on top (Fig. 1). The oxygen consumption of the cells was monitored over several hours.

Materials & Methods

High-throughput COC and PDMS chips have been designed and fabricated, comprising a long gel region with adjoining, separated media channels. A novel hypoxic chip based on PDMS was also

evaluated. This chip consists of a central gel region flanked by connected media channels, and peripheral gas channels, which are physically separated from the media channels by a thin oxygen permeable PDMS membrane. Direct bonding of pristine sensor foils (SF-RPSU4, Presens) to the chips produced mechanically unstable constructs or badly sealed devices. It was decided to spin-coat a thin layer (30 μm) of PDMS onto sensor foils with removed protective coating, since PDMS is known to bind well to both PDMS and COC. The resulting PDMS-coated foils were then irreversibly bonded to activated COC and plasma treated PDMS chips with good sealing of the microfluidic channels. The functionality of the sensor foils was confirmed after PDMS coating, curing and plasma treatment and no significant difference in performance was observed when compared to pristine foils. To facilitate cell adhesion, devices were then coated with poly-D-lysine (1 mg/ml in dH_2O). A 2.5 mg/ml type-I collagen gel was introduced into the device gel region. Immediately prior to cell seeding, the media channels were filled with a 50 ng/ml aqueous solution of fibronectin for 4 h. Rat lung microvascular endothelial cells (EC) and rat hepatocytes (Hep) were used in the present study. Both cell types were seeded in the device media channels at a density of 4 M cell/mL and left to attach for 30 min. Unattached cells were then washed out with fresh media and devices were cultured for the indicated time periods in a variable incubator (5% CO_2 , 37 $^\circ\text{C}$). The oxygen consumption in the devices in the presence of EC and Hep cells was also simulated using commercial finite element software (Comsol Multiphysics v4). All measurements were evaluated using the Visisens AnalytiCal 1 software.

Oxygen Tensions in Hypoxia Chip

The novel microfluidic chip capable of establishing uniform or gradient hypoxic conditions over

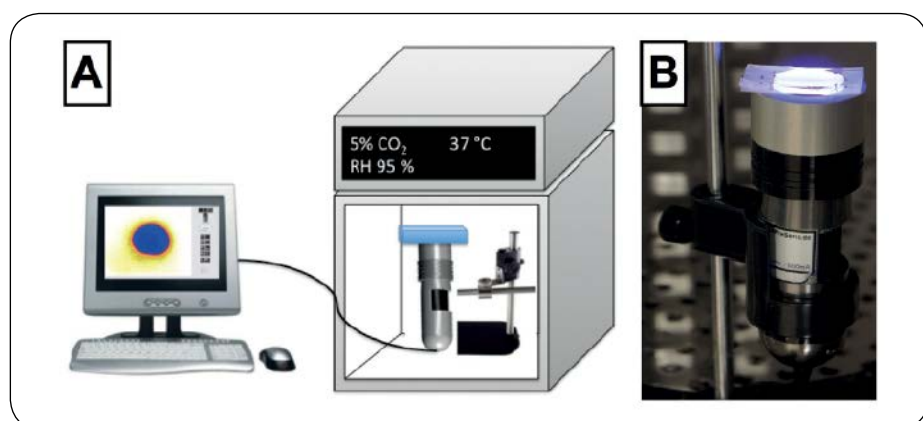


Fig. 1: A Experimental set-up; B microfluidic chip positioned on camera.

a central cell region was tested in order to compare the technology to other existing oxygen sensors. The hypoxia chip was filled with collagen and water. On-chip calibration was achieved by introducing air-saturated and sulfite solutions into the gas channels temporarily. Subsequently, the gas channels were perfused with nitrogen gas to create uniform hypoxic conditions. The oxygen concentration was measured over time in the gel region (Fig. 2 B) and the oxygen tensions were found to decrease to 3% within 1.5 h and to 1% within 4 h. Compared to previous data, this result better matches the numerically simulation data (3% after one hour). Then the hypoxia chip was filled with oxygen-depleted (sulfite) solution and air was perfused through the gas channels to demonstrate the inverse effect. As shown in Figure 2 C, reoxygenation from 1% hypoxia in the central gel region is complete after approx. 1 h (21%). Gradients of oxygen could also be established and evaluated.

Cellular Oxygen Consumption

Prior to evaluation, the oxygen consumption of Hep and ECs was simulated in both COC and PDMS devices (Fig. 3). The same cell seeding density as in the experimental validation was used for modeling. The simulation results demonstrate that oxygen depletion is likely when Hep are cultured in COC (0% at 0.5 h) high consumption is expected for EC in COC (6% at 2 h) and normal oxygen levels for Hep and EC in PDMS (21%). Both cell lines were independently seeded in microfluidic devices and cultured over 2 days, and their oxygen consumption was monitored until steady state was established. Hepatocytes exhibited high oxygen consumption and depleted almost all oxygen within the impermeable COC device within 1 h (3%, Fig. 4 A C), which is comparable to the simulation results. In thin PDMS devices, however, oxygen can be replenished from the environment, resulting in stabilization of oxygen levels between 15-17% over 4 h (Fig. 4 D, F). These results differ significantly from the simulated values, which may be attributed to conservative simulation parameters. These data suggest that COC devices are suitable for hypoxic cell culture of hepatocytes, whereas PDMS devices of defined thickness should be chosen if an intermediate range of oxygen levels is desired. For ECs, only moderate oxygen consumption was expected, which was confirmed by both simulation and experimental data obtained from cell culture in sensor foil covered devices. No significant difference was observed between COC (stable around 21-19%) and PDMS (21%) and both materials can thus be deemed suitable for normoxic culture of this cell line.

Conclusion

A previously characterized hypoxia microfluidic chip could be successfully evaluated and the

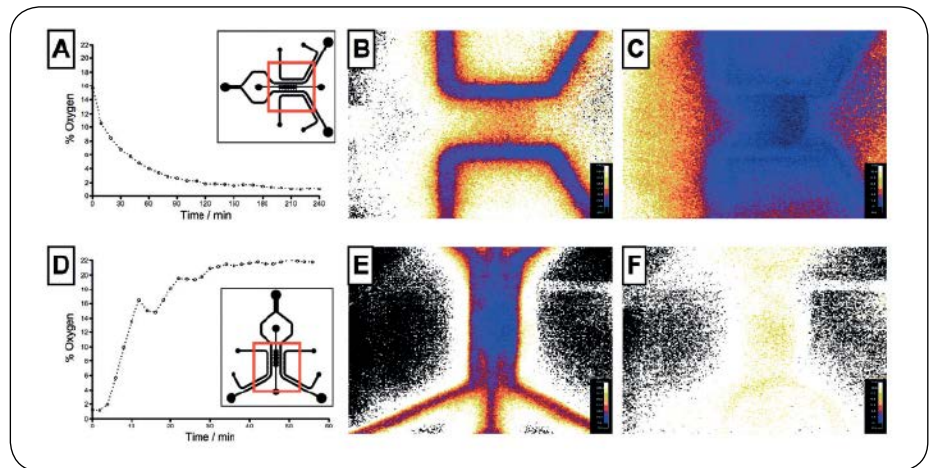


Fig. 2: Manipulation of oxygen tension in hypoxia chip. A-C) perfusion of nitrogen gas to create uniform hypoxia; D-F) perfusion of air to reoxygenate device; A + D) Insets show device orientation and region of interest, oxygen tension measured in the entire gel region; B, C, E, F) first and last slide of the respective time series.

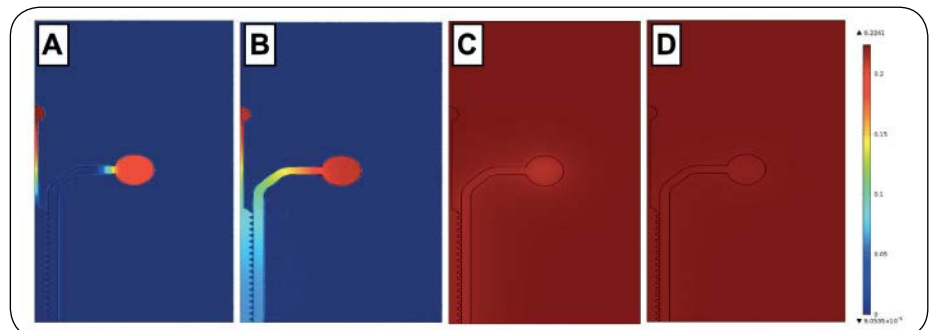


Fig. 3: Projected oxygen consumption of Hep and EC in microfluidic devices after given time periods. A) Hep in COC at 0.5 h; B) EC in COC at 2 h; C) Hep in PDMS at 4 h; D) EC in PDMS at 2 h.

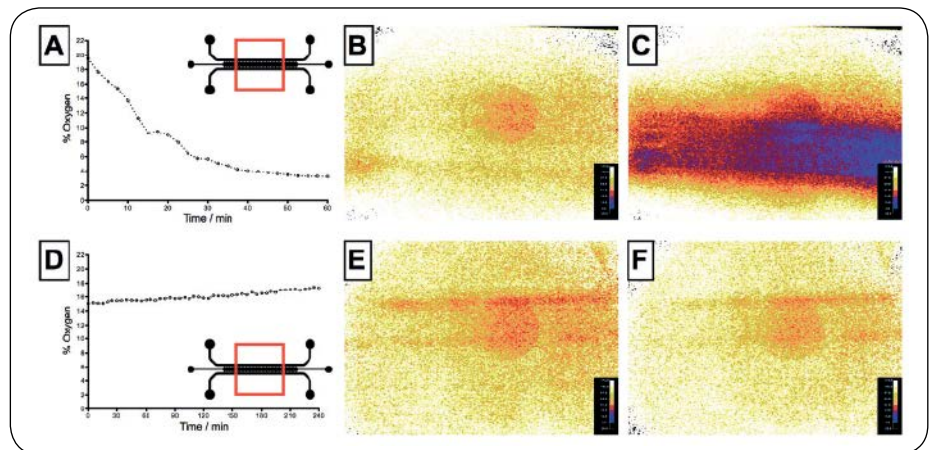


Fig. 4: Development of on-chip oxygen tension during Hep culture in A C) COC and D; F) PDMS devices. B, C, E, F represent first and last slide of respective time series.

Visisens system showed good sensing capabilities when compared to similar products. The biocompatibility and non-invasive operation mode of the sensor foils also enabled the determination of oxygen levels in microfluidic cell cultures and suggest suitable device materials (COC or PDMS) depending on the application and cell line of interest. Microfluidic devices equipped with oxygen sensing capabilities are promising candidates for drug screening studies and hypoxic cell culture applications.

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