



## Optical Oxygen Sensors & Meters

- Variety of sensors for industrial and scientific applications
- μL up to m³ range
- Pre-calibrated
- Insertion in plant and animal tissue
- For microbial and cell culture



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### **Functional Principle**



# We bring to light what's inside...



### **Products Made in Germany**

PreSens offers a broad range of sensor systems for end users in Bioprocess Control, Biological & Environmental Research, the Food & Beverage industry as well as other industrial applications.

### We offer systems for

- Oxygen measurement in gases and liquids
- Non-invasive online pH, CO₂ and oxygen measurement
- Oxygen and pH sensors for single-use bioreactors
- Microsensors pH, oxygen and CO<sub>2</sub>
- Process control in shake flasks incl. biomass monitoring
- Low-maintenance D0 measurement for fermentation and bioreactor systems
- Online oxygen and pH measurement in disposables like multiwell plates and plastic bags
- Imaging solutions for 2D-mapping of oxygen-, pH-, and CO₂-distribution

Our product range is constantly expanding.

### Company Profile

Based on research activities in the 1980's at the University of Regensburg, Germany, PreSens Precision Sensing GmbH was founded in 1997.

The company combines long-time experiences of different researchers in the fields of electronic engineering and sensor development. Right from the beginning, microsensor systems were sold to customers in life sciences. Already in its first decade of operation PreSens became one of the leading companies in the field of chemical optical sensor technology. Together with its partners it offers full service in Europe, America and Asia.

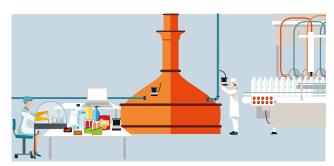
### **Service**

Furthermore, we are developers and manufacturers of optoelectronic OEM sensor components for companies in the field of medical equipment and process control.



### ...and work for the following industries.











### **Biotech & Pharma**

Our Biotech & Pharma business field helps pharmaceutical companies such as Roche and DSM to improve their bioprocess development with PreSens sensors. With two decades of customer feedback our product development provides efficient solutions for your needs.

### Food & Beverage

A cooperation with the market leader for beverage filling systems, Krones AG, Neutraubling, triggered our Food & Beverage business field in the late 1990's. PreSens supplies sensors for checking the oxygen-tightness of packaging and special systems for determining the penetrability of oxygen in PET bottles at companies such as Nestlé, Heineken or Danisco.

### **Biology & Environmental**

Our worldwide customer base in biological & environmental research has now grown to hundreds of users coming from the University of Alaska in Anchorage to the University of Wellington in New Zealand. For more than two decades we have delivered special sensor systems for various applications such as respirometry, or environmental monitoring.

### Medical Research & Life Sciences

Our most recent business field arose from a cooperation with renowned medical technology manufacturers from the medical devices sector. PreSens supplies 0EM parts, which are integrated into more complex medical systems. Microsensors, sensor spots, and imaging systems are applied in tissue engineering, microfluidics, and many other medical research fields.

### **Industry & Technical Applications**

Robust probes with excellent long-term stability or sensors for contactless measurement find use in technical or industrial applications. Specially designed flow-through connectors for integration in pipes are already applied to monitor the oxygen content in liquids or gases. 0EM sensor components can be designed to be integrated in customer systems.



## Oxygen Meters

Single- and Multi-channel Devices for Precise Oxygen Measurements

PreSens has the perfect oxygen meters for any application. They can be combined with oxygen microsensors, spots, flow-through cells or dipping probes with stainless steel housing. The portable or wall mount systems with display have immense storage capacity for prolonged computer independent use. Our small, benchtop oxygen meters — available as single or multi-channel devices - are PC controlled with the PreSens Measurement Studio 2 software. This software allows to control multiple meters simultaneously. The trace oxygen meters offer a measurement range from 1 ppb up to 100 % oxygen. Due to the fiber optic measurement principle they can even be used for measurements in hazardous areas. Here you will find the ideal oxygen meter for your needs!

- For use with microsensors, non-invasive spots, flowthrough cells & robust dipping probes
- Trace meters measure from 1 ppb up to 100 % oxygen
- Portable devices with long-lasting batteries and large storage capacity
- Wall mount meters with display and analog output
- USB-powered, small benchtop meters
- PreSens Measurement Studio 2 software for simultaneous control of multiple meters

### **Examples for Applications**



## Environmental & Biological Research

The handheld Microx 4 & Fibox 4 devices are ideal tools for field reasearch, and can be applied for gaseous or dissolved oxygen measurements. Combined with different types of dipping probes, or oxygen microsensors they allow e. g. water quality assessment, respiration measurements, or measurements inside tissue. These oxygen meters are applicable wherever precise oxygen measurement is needed. With their splash proof, robust housing the oxygen meters can be used in harsh environments. Special energy settings for long term measurements, the almost unlimited storage capacity or features like graphical display of your measurements allow for prolonged and comfortable computer-independent use.



## Robust Oxygen Meters for Industrial Environments

The OXY-1 WM (trace) with its splash-proof housing & connector ducts is ideally suited for oxygen measurements in harsh environments. The space-saving installation and the display that allows fast checks on oxygen levels are just some of the advantages this robust oxygen meter has to offer. It can be integrated in process units via 4 - 20 mA outputs or digitally via RS485 ModBus RTU. A concentration alarm relay is integrated and can be used as process trigger when reaching high or low concentration levels. Due to the optical working principle measurements can safely be conducted in a secure environment while the wall mount oxygen meter is installed in a separated area.



## Meters for Medical Research & Life Sciences

OXY-1 SMA & ST devices can easily be set up and operated via software while requiring minimum space. The software offers numerous functions for visualization and analysis of your online oxygen measurements. Combined with oxygen microsensors the OXY-1 ST (trace) can for example be applied to measure profiles in smallest sample volumes or in tissue constructs. PreSens oxygen sensors are already applied in numerous tissue engineering applications. Used with oxygen sensor spots these devices allow non-invasive oxygen monitoring in culture vessels, so there is no risk of contamination. Even online monitoring in perfusion systems can easily be conducted with the OXY-1 SMA or ST connected to a single-use flow-through cell. No matter where you want to measure - the OXY-1 devices are your tool for precise oxygen measurements!



### **Quality Control**

Set up in a few easy steps our oxygen meters which allow fast assessment of the oxygen content in products or containers. Avoid oxidative deterioration and determine the shelf life of your packed products, check oxygen taken up while filling or the air-tightness of packaging.  $\mathbf{0}_2$  content in headspace as well as in liquid products can be measured. As these oxygen meters can be combined with sensors in different designs, e. g. microsensors, dipping probes, or sensor spots for non-invasive  $\mathbf{0}_2$  measurements, they can be applied in any stage of the production or filling process and deliver most precise results.



### Fibox 4 & Fibox 4 trace

The wireless Fibox 4 and Fibox 4 trace with a robust splash-proof housing are designed for easy handheld use. The integrated long-lasting battery and immense storage capacity allow for prolonged computer-independent work.



## Microx 4 & Microx 4 trace

Microx 4 and Microx 4 trace are portable, multi-purpose meters for oxygen measurements in almost any application. They can be used with non-invasive sensors and robust probes as well as oxygen microsensors in different designs.



### Fibox 3 LCD trace

The Fibox 3 LCD trace is a portable oxygen meter with display, built-in data logger, rechargeable batteries and programmable analogue outputs. It can also be controlled via PC. The oxygen meter can be used with sensors for normal, trace, and ultra-low oxygen ranges.



## OXY-1 WM & OXY-1 WM trace

These wall mount oxygen meters offer temperature, pressure and salinity compensated measurements. The housing is splash-proof (protection class IP64) so the devices can be installed in harsh industrial environments. OXY-1 WM trace allows measurements from 0.5 ppmv to 100 % oxygen.

### **Specifications**

	Fibox 4 & Fibox 4 trace	Microx 4 & Microx 4 trace	Fibox 3 LCD trace	OXY-1 WM & OXY-1 WM Trace	
Specifications					
Oxygen sensors	FB 4: PSt3	MX 4: PSt7	PSt3, PSt6, PSt9	0XY-1 WM: PSt3	
	FB 4 trace: PSt3, PSt6, PSt9	MX 4 trace: PSt7, PSt8		OXY-1 WM Trace: PSt3, PSt6, PSt9	
Temperature sensor	Pt100 temperature co	nnector (sensor not included)	Pt1000 temperature connector (sensor included)	Duct for Pt100 4-wire temperature sensor; cable diameter 5 - 9 mm	
Temperature performance	From 0 °C to + 5	0 °C, resolution: ± 0.1 °C	From 0 °C to + 50 °C, resolution: $\pm$ 0.1 °C, accuracy: $\pm$ 1.0 °C		
Power supply		ybrid cells (min. 2200 mAh) er (5VDC / min. 1 A) for recharging.	16.8 VDC / max. 2 A	Duct for AC 100 - 240 VAC (with PSU) or 18 - 30 VDC power lead; cable diameter 5 - 9 mm	
Max. battery operating time	default LED intensity, display	interval measurement, J backlight OFF, at room temperature)	8 hrs. (sampling rate 1 sec.)		
Temperature: operating / storage	From 0 to + !	50 °C / - 20 to + 70 °C	From 0 to + 50 °C / - 10 to + 60 °C	From - 40 °C to + 90 °C / - 20 °C to + 70 °C	
Relative humidity	Up to 80 % (non condensing)		Up to 80 % (non condensing)		
Dimensions	37 mm x 1	.80 mm x 119 mm	215 mm x 120 mm x 95 mm	241 mm x 229 mm x 106 mm	
Weight	0.65 kg (w/o batteries and protection kit) 0.78 kg (w/ batteries & protection kit)		1.65 k g	1.65 kg	
Digital interface	USB interfa	ce (cable included)	RS232 interface (cable included)	Duct for serial communication: RS485 via ModBus RTU, RS232 via ModBus RTU, Ethernet via ModBus RTU USB-2.0-Mini-B Port for data I/0	
Analogue interface			Dual current outputs, $4 \cdot 20$ mA, with galvanic isolation, $0_2$ range programmable Dual voltage output, $0 \cdot 10$ V, with galvanic isolation, $0_2$ range programmable Dual voltage input, $0 \cdot 10$ V, with galvanic isolation, resolution: 12 bit, programmable	Input: 4 - 20 mA for pressure measurement Output: Two individually configurable 4 - 20 mA outputs, 4 - 20 mA output range, max. load 800 Ohm Error output relay and concentration alarm relay Service software for analog output configuration available	
Display	3.5" color T	FT, 320 x 240 Pixel	Dot matrix LCD, foil keyboard, 4 keys	3.5" color TFT, 70.08 mm x 52.56 mm, 320 x 240 pixels	
Internal memory	3 (	out 10,000,000 data sets) included software	25,000 data sets Export via included software	4 GB memory (about 10,000,000 data sets)	



## OXY-1 SMA & OXY-1 SMA trace

Due to their small outer dimensions these oxygen meters can be set up almost anywhere. They are compatible with non-invasive spots, dipping probes and flow-through cells. The devices have temperature, pressure and salinity compensation.



## OXY-4 SMA & OXY-4 SMA trace

These 4-channel oxygen meters are the compact solution for taking oxygen measurements with 4 sensors simultaneously. The devices are controlled with the PreSens Measurement Studio 2 software.

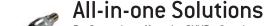


### OXY-1 ST & OXY-1 ST trace

The extremely small and light-weighed oxygen meters and are designed for our microsensors but can also be used with ST-compatible sensor spots, dipping probes and flow-through cells. They are suitable for almost any application. 0XY-1 ST devices have temperature, pressure and salinity compensation.



These 4-channel devices allow measurements with 4 microsensors, non-invasive sensors, dipping probes or flow-through cells simultaneously. Controlled via PreSens Measurement Studio 2 they have temperature, pressure and salinity compensation.



PreSens also offers the OXYPro® series probes, where the electro-optical module and sensor are combined in a stainless steel housing. No extra meter is needed. These extremely robust probes can be applied in many applications (see p. 25).



## Multi-channel Devices & Set-ups

PreSens offers customized oxygen meters with various channel numbers according to customer requirements. Also multiple single- and multi-channel meters can be combined in a multi-channel set-up and controlled via the PreSens Measurement Studio 2 software.

### **Specifications**

	OXY-1 SMA & OXY-1 SMA Trace	OXY-1 ST & OXY-1 ST Trace	OXY-4 SMA & OXY-4 SMA Trace	OXY-4 ST & OXY-4 ST Trace	
Specifications					
Oxygen sensors	0XY-1 SMA: PSt3	OXY-1 ST: PSt7	OXY-4 SMA: PSt3	0XY-4 ST: PSt7	
	OXY-1 SMA Trace: PSt3, PSt6	0XY-1 ST Trace: PSt7, PSt8	OXY-4 SMA Trace: PSt3, PSt6	0XY-4 ST Trace: PSt7, PSt8	
Temperature sensor	Pt100 temperature connector (sensor not included)				
Temperature performance	From 0 °C to + 50 °C, resolution: ± 0.1 °C, accuracy: ± 1.0 °C				
Power supply	5 VDC (USB-2.0-Mini-B, cable included)				
Temperature: operating / storage	From 0 °C to + 50 °C / - 20 °C to + 70 °C				
Relative humidity	0 to 80 % (non condensing)				
Dimensions	95 mm x 34 mm x 30 mm (with connectors) 135 mm x 41 mm x 82 mm (with connectors)			nm x 82 mm (with connectors)	
Weight	0.128 kg 0.59 k g			0.59 k g	
Digital interface	USB interface (cable included)				



### PreSens Measurement Studio 2

This software enables to operate several single- and multi-channel meters that are connected to a PC simultaneously. The intuitive measurement control eases performing measurements with a multitude of channels and offers numerous features and functions.



## Non-invasive Oxygen Sensors

Robust & in Real Conditions: Look into any Transparent Vessel

The non-invasive optical oxygen sensors measure the partial pressure of both dissolved and gaseous oxygen. They are fixed on the inner surface of the transparent glass or plastic material. The oxygen concentration can then be measured in a contactless and non-destructive manner from outside, through the wall of the vessel. Different coatings for different concentration ranges are available.

- Online monitoring without sampling
- Applicable from microliter scale to production scale
- O Contactless & non-destructive measurement
- Pre-calibrated & ready-to-use
- Integrated in disposables
- For bags & single-use bioreactors
- For PET & glass bottles

### **Examples for Applications**



### Pharma Industry: Oxygen Monitoring in Bags

Bags and single-use bioreactors are in the process of revolutionizing the way biopharmaceuticals are manufactured. Our non-invasive oxygen sensors are the tools to make the cultivation vessels fully disposable. With non-invasive pH sensors also being available, the two key parameters oxygen and pH can be controlled online.



### Food & Beverage: Oxygen Permeation Measurement in PET Bottles

Non-invasive oxygen sensors measure both in liquid and in gaseous (headspace) phases. They perform through transparent materials up to a thickness of 10 mm and even through slightly opaque packaging. The sensor spot is read out via polymer optical fiber from the outside. Adjustable mountings and bespoke fixtures are available. This system allows even the parallel measurement of different bottles as the fiber can be moved from bottle to bottle.



### Bioprocess Development: Oxygen Monitoring in Shake Flasks

Shake flask cultures are widely applied in academic and industrial bioprocess development. Although O2 supply is one of the major issues in the cultivation of aerobic organisms, adequate methods for real monitoring of dissolved oxygen were missing, and sufficient O2 supply was usually assumed. PreSens non-invasive oxygen sensors integrated in shake flasks now enable online oxygen monitoring and give new insights into metabolic activities.



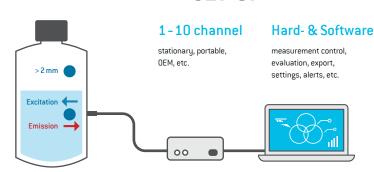
### Respiration & Photosynthesis: Oxygen Monitoring in Glass Vials

Determination of respiratory activity is often performed for water organisms such as invertebrates, larval stages or eggs, but also for bacteria, cell cultures, yeasts or fungi. For algae measurement of photosynthetic activity is of great interest. Using 20 mL SensorVials with an integrated sensor stripe oxygen can be measured simultaneously in the liquid sample and in the headspace. Autoclavable SensorVials for stirred and non-stirred applications are available.

### **SPECS**



### **SET-UP**



### **APPLICATION**

### Plastic & Glass

from  $\mu L$  to production scale



### Indoor & Outdoor

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## $O_2$ Sensor Spots SP and Selfadhesive SP-SA

 $\rm O_2$  sensor spots are mounted in transparent vessels and then read out contactless from the outside — through the container wall. The sensors are pre-calibrated and ready-to-use. Different sensor types for measurements in normal, trace and ultra-low oxygen ranges are available.



### 20 mL SensorVials SV

A 20 mL glass vial is equipped with an optical oxygen sensor stripe. The Vial Adapter holds the fiber in place and is adjustable in different heights. For stirred applications, vials are available where the sensor stripe does not reach all the way to the bottom.



### 0<sub>2</sub> SensorPlug

The  $\rm O_2$  SensorPlug is designed for milli- and microfluidic applications. With the appropriate chip and port design, these allow online monitoring of  $\rm O_2$  on your microfluidic device. An optical sensor is attached to e.g. a Mini-Luer plug, which can easily be integrated in your chip. A polymer optical fiber with 1 mm diameter connects the plug with an oxygen meter.



### **DO Nice Ports**

These ports with integrated sensors are for customized applications in mixing or storage bags. The ports are made of polyethylene which allows easy welding with the cultivation bag. For contactless sensor read-out the port is connected to a polymer optical fiber.

### **Specifications**

### For Fibox & OXY-1/-4 SMA Series

	Sen	sor Type PSt3	Sens	or Type PSt6	Sensor Type PSt9
Specifications	Gaseous & Dissolved O <sub>2</sub>	Dissolved O <sub>2</sub>	Gaseous & Dissolved O <sub>2</sub>	Dissolved O <sub>2</sub>	Gaseous O <sub>2</sub>
Measurement range	$0-100\%0_{2}$	0 – 45 mg/L	0 - 5 % 02	0 – 2 mg/L	0 - 200 ppmv 0 <sub>2</sub>
	0 – 1000 hPa	$0-1400\mu mol/L$	0 – 41.4 hPa	0 – 56.9 μmol/L	
Limit of detection	0.03 % oxygen	15 ppb	0.002 % oxygen	1 ppb	0.5 ppmv 0 <sub>2</sub>
Resolution	± 0.01 % 0 <sub>2</sub> at 0.21 % 0 <sub>2</sub>	± 0.004 mg/L at 0.091 mg/L	± 0.0007 % 0 <sub>2</sub> at 0.002 % 0 <sub>2</sub>	± 0.0003 mg/L at 0.001 mg/L	10 ± 0.5 ppmv 0 <sub>2</sub>
	$\pm$ 0.1 % $\mathrm{O_2}$ at 20.9 % $\mathrm{O_2}$	$\pm~0.045~mg/L$ at $9.1~mg/L$	$\pm0.0015\%\mathrm{O_2}$ at 0.2 $\%\mathrm{O_2}$	$\pm$ 0.0006 mg/L at 0.09 mg/L	$100 \pm 0.8 \text{ ppmv } 0_2$
	± 0.1 hPa at 2 hPa	$\pm$ 0.14 $\mu$ mol/L at 2.83 $\mu$ mol/L	$\pm0.007hPa$ at $0.023hPa$	$\pm~0.010~\mu$ mol/L at $0.03~\mu$ mol/L	$200 \pm 1.5 \text{ ppmv } 0_2$
	$\pm1\text{hPa}$ at 207 hPa	$\pm$ 1.4 $\mu$ mol/L at 283.1 $\mu$ mol/L	± 0.015 hPa at 2.0 hPa	$\pm$ 0.020 $\mu$ mol/L at 2.8 $\mu$ mol/L	
Accuracy**	± 0.4 9	% O <sub>2</sub> at 20.9 % O <sub>2</sub>	± 1 ppb or ± 3 % of th	ne respective concentration	± 2 ppmv 0 <sub>2</sub> or ± 5 %
	± 0.05	$\%  O_2  \text{at}  0.2  \%  O_2$	which	ever is higher	whichever is higher
Measurement temperature	From	0 °C to + 50 °C	From	0 °C to + 50 °C	From 0 °C to + 40 °C
range					
Response time (t <sub>90</sub> )	< 6 sec.	< 40 sec.	< 6 sec.	< 40 sec.	< 3 sec.
Properties					
Compatibility		Aqueous solution	ns, ethanol, methanol		Gas phase only
No cross-sensitivity		pH 1 – 14, CO <sub>2</sub> , H	<sub>2</sub> S, SO <sub>2</sub> , Ionic species		CO <sub>2</sub> , SO <sub>2</sub>
Cross-sensitivity	Organic	solvents, such as acetone, toluene	, chloroform or methylene chlori	de, chlorine gas	Organic vapor, chlorine gas
Sterilization procedures		Steam sterilization*, ethylen	e oxide (EtO), gamma-irradiatio	n	-
Cleaning procedures	Cleaning in	place (CIP, 2 % NaOH, + 80 °C, + 176	$5 ^{\circ}\text{F}$ )*, 3 % $\text{H}_2\text{O}_2$ , acidic agents (H	CI, H <sub>2</sub> SO <sub>4</sub> ) max. 4 – 5 %	
Calibration	Two-point calibration in oxygen-free environment Two-point calibration in oxygen-free environment (nitrogen) an		en-free environment (nitrogen)and	Two-point calibration in oxygen-free	
	(nitrogen, sodium sulfite) ai	nd air-saturated environment	a second calibration value o	otimally between 1 and 2 % oxygen	environment (nitrogen 6.0) and a second calibration value optimally between 100 and 200 ppm gaseou oxygen
Storage stability		5 years provided the sensor r	material is stored at room tempe	rature in dry conditions and in the	dark

### For Microx 4 & OXY-1/-4 ST Series

	Sensor Type PSt7		Sensor Type PSt8	
Specifications	Gaseous & Dissolved O <sub>2</sub>	Dissolved O <sub>2</sub>	Gaseous & Dissolved O <sub>2</sub>	Dissolved O <sub>2</sub>
Measurement range	0 - 100 % O <sub>2</sub>	0 - 45 mg/L	0 - 10 % 02	0 - 4.5 mg/L
	0 - 1000 hPa	0 - 1400 µmol/L	0 - 100 hPa	0 - 140 µmol/L
Limit of detection	0.02 % 02	10 ppb	0.005 % 02	2 ppb
Resolution	± 0.01 % 0 <sub>2</sub> at 1 % 0 <sub>2</sub>	± 0.005 mg/L at 0.4 mg/L	± 0.002 % 0 <sub>2</sub> at 0.008 % 0 <sub>2</sub>	± 0.7 ppb at 3 ppb
	$\pm~0.05~\%~O_2$ at 20.9 $\%~O_2$	$\pm$ 0.025 mg/L at 9.0 mg/L	$\pm~0.06~\%~O_2$ at 2.5 $\%~O_2$	± 2.5 ppb at 1000 ppb
Accuracy*	± 0.05 % 0 <sub>2</sub> or < 3 % rel.		± 3	ppb or < 3 % rel.
Measurement temperatu	re From 0 °C to + 50 °C		From 0 °C to + 50 °C	
range				
Response time (t <sub>qn</sub> )	< 3 sec.	< 10 sec.	< 3 sec.	< 10 sec.

<sup>\*</sup>not for SP-PStx-NAU and SP-PStx-SA \*\*after two-point calibration as described in the manual

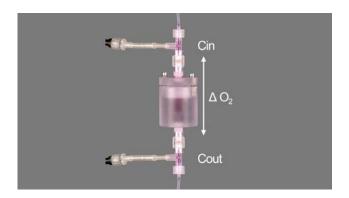
## Oxygen Flowthrough Cells

Online Monitoring of Oxygen in Perfusion Systems

Chemical optical oxygen sensors integrated in plastic or metal flow-through cells (FTCs) allow non-invasive online monitoring in perfusion systems or production lines. The sensors are either fixed to color coded sticks, which can be attached to flow-through cells of different sizes and shapes, or to optical exchange windows which are installed in the cell. A polymer optical fiber connects the sensor inside the flow-through cell to the respective oxygen meter. Plastic FTCs are made of polycarbonate and can be delivered beta-irradiated or untreated, while metal flow-through cells stand CIP or steam sterilization.

- Single-use & re-usable flow-through cells
- Metal flow-through cells for μL or production scale volumes
- Precise online monitoring of oxygen in liquids or gases
- O Different sizes and shapes for various flow rates
- Easy connection to external tubing

### **Examples for Applications**



## Online Oxygen Measurement in Perfusion Systems

Beta-irradiated and pre-calibrated oxygen and pH flow-through sensors can be integrated into perfusion systems. This allows easy control of process parameters in perfusion reactors. Typically, Luer connectors are used, though different sizes for larger flow rates are also available.



## In-line Oxygen Measurements in the Brewing and Beverage Industries

Even low concentrations of oxygen influence the shelf life and the taste of certain beverages. Due to the exceptionally low detection limit and outstanding accuracy of PreSens trace oxygen sensors integrated in flow-through cells, the quality of oxygen-sensitive products such as beer, wine and soft drinks is secured. The optical sensors inside the FTMs have — compared to standard electrodes — a very fast response time and they are very easy to maintain.



## pH and pO<sub>2</sub> Control in a Bioreactor via FTCs in a Bypass

The flow-through cells with oxygen and pH sensors can also be installed in a bypass of a bioreactor. Connected to an oxygen and pH meter their signal can be used for regulation of oxygen and pH levels inside the bioreactor.

### SPECS SET-UP Different sizes 1-10 channel Hard- & Software for various flow rates stationary measurement control. evaluation, export, settings, alerts, etc. Sensor Stick Standard (4 mm) Measure at In- and Outlet 1/4" x 1/4" 3/8" x 3/8" 1/2" x 1/2" **APPLICATION** Indoor

### Perfusion Bioreactor Environmental Research Animal Physiology

**Cell Culture** 



### O<sub>2</sub> Flow-through Cell FTC

An oxygen sensor stick is delivered in a T-cell made of polycarbonate. A polymer optical fiber connects the sensor to the oxygen meter. This FTC can be delivered in different sizes  $\{4 \text{ mm}, 1/4^{\circ} \times 1/4^{\circ}, 1/2^{\circ} \times 1/2^{\circ}, \text{ and } 3/8^{\circ} \times 3/8^{\circ}\}$  for different flow rates.



## O<sub>2</sub> Microsensor Integrated in Metal Cell FTCM

A microsenor is integrated in a stainless steel tee with connectors for 1/16" steel tubing. The inner volume of  $2.1~\mu L$  is extraordinarily small. It is suited for all applications where only small volumes or low flow rates are applied.



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## Autoclavable $O_2$ Flow-through Cell FTC-YAU

A glass tube with an inner diameter of 2 mm is coated with an optical oxygen sensor at its inner wall. The volume for liquid inside the FTC is about 100  $\mu$ L. This type of oxygen flow-through cell is autoclavable.



## O<sub>2</sub> Probes integrated in Metal or Teflon® Flow-through Connectors FTM & FTCT

An oxygen exchange window (OEW) is integrated in these flow-through connector. The FTM can be integrated in pipes with o.d. of 6 mm or other diameters using the respective adapters. FTCTs are solvent-resistant and compatible with TMAH. The integrated oxygen probes are available for different measurement ranges.

### **Specifications**

### For Fibox & OXY- Series

	Sensor Type PSt3	Sensor Type PSt6		
Specifications		·		
Measurement range	$0-100\%0_2$	$0 - 5 \% 0_2$		
	$0-45\mathrm{mg/L}$	0 – 2 mg/L		
	$0-1400\mu mol/L$	$0-56.9\mu mol/L$		
Resolution	$\pm0.004\text{mg/L}$ at $0.091\text{mg/L}$	± 0.0003 mg/L at 0.001 mg/L		
	$\pm0.045$ mg/L at $9.1$ mg/L	$\pm0.0006$ mg/L at 0.09 mg/L		
	$\pm0.14\mu$ mol/L at 2.83 $\mu$ mol/L	$\pm0.010\mu$ mol/L at $0.03\mu$ mol/L		
	$\pm$ 1.4 $\mu$ mol/L at 283.1 $\mu$ mol/L	± 0.020 µmol/L at 2.8 µmol/L		
Accuracy*	$\pm$ 0.4 % $\mathrm{O_2}$ at 20.9 % $\mathrm{O_2}$	± 1 ppb or ± 3 % of the respective concentration		
	$\pm~0.05~\%~0_2$ at 0.2 $\%~0_2$	whichever is higher		
Measurement temperature range	From 0 °C to + 50 °C	From 0 °C to + 50 °C		
Response time (t <sub>90</sub> )**	< 30 sec.	< 40 sec.		
Properties				
Compatibility	Aqueous solutions, ethanol, methanol			
Cross-sensitivity	Organic solvents, such as acetone, toluene, chloroform or methylene chloride			
	Chlorine gas			
Sterilization procedures***	Steam sterilization (only FTC-YAU and FTM)			
	Ethylene oxide (Et0)			
	Irradiation (only FTC-SU)			
Calibration	Two-point calibration in oxygen-free environment	Two-point calibration in oxygen-free environment		
	(nitrogen, sodium sulfite) and air-saturated environment	(nitrogen)and a second calibration value optimally between 1 and 2 % oxygen		
Storage stability	Irradiated FTC: 18 months provided the sensor is stored in t Untreated FTC: up to 5 years provided the sensor is stored i			

<sup>\*</sup>after two-point calibration as described in the manual

### For Microx 4 & Microx 4 trace

	Sensor Type PSt7
Specifications	Gaseous & Dissolved O <sub>2</sub>
Measurement range	0 - 45 mg/L
	0 - 1400 μmol/L
Limit of detection	10 ppb
Resolution	$\pm0.005\text{mg/L}$ at $0.4\text{mg/L}$
	$\pm0.025\text{mg/L}$ at $9.0\text{mg/L}$
Accuracy*	$\pm 0.05 \% O_2$ or < 3 % rel.
Measurement temperature range	From 0 °C to + 50 °C
Response time (t <sub>90</sub> )	< 10 sec.

<sup>\*</sup>after two-point calibration as described in the manual

www.PreSens.de/o2

<sup>\*\*</sup>equilibrated FTC with physiological solution and sufficient flow rate (min. 15 mL/min) at + 37 °C \*\*\*\*recalibration may be required

## Oxygen Probes for Research & Industrial Applications

Robust Optical Probes with Stainless Steel Housings

PreSens optical oxygen probes are available in various designs for most different applications like industrial process control or environmental research. They measure both gaseous and dissolved oxygen and are available for different measurement ranges from 0.5 ppmv up to 100 % oxygen. With their high grade stainless steel housings these probes stand harsh conditions and are safe for application in e. g. food production and filling or biotechnological processes. Fiber optical probes, connected to one of our various oxygen meters are even suitable for installation in hazardous areas. The all-in-one OXYPro® series is directly connected to a control unit and the ideal solution for process monitoring.

- Different measurement ranges from 0.5 ppmv to 100% oxygen
- Probes for in-line measurement in the industries
- Direct connection to the controller
- Autoclavable, SIP (+ 130 °C, 1.5 atm) & CIP (+ 80 °C, 2 % NaOH)
- Probes for installation in hazardous areas
- Small in size for environmental applications
- Polarization free
- No membrane cleaning
- Pressure resistant

### **Examples for Applications**



### Process Control in Biotech & Pharma

The oxygen probes for in-line measurement are designed for harsh conditions like high pressure or oil / water mixtures. These systems give high accuracy and are almost maintenance-free as they do not contain membranes and electrolytes. The sensors stand autoclaving, as well as steam sterilization and cleaning in place.



## In-line Oxygen Measurement in the Brewing and Beverage Industries

Even low concentrations of oxygen influence the shelf life and the taste of certain beverages. Due to the extraordinary low detection limit and outstanding accuracy of PreSens trace oxygen sensors the quality of oxygen-sensitive products such as beer, wine and soft drinks is secured. The optical sensors have — compared to standard electrodes — very fast response time and they are very easy to maintain.



### Long-term Measurements in Soil

PreSens offers dipping probes, which do not consume oxygen in the measurement process. As the probes are long-term stable they can be implanted in soil for many years! Due to their small dimensions they do not disturb the flow and mass-transport and consequently display the in-situ oxygen concentration. With this method the process of soil aeration, which is very critical for plant productivity, can be investigated.



## Enivronmental Research – Investigation in Soil Filters

Due to the small outer dimensions and mechanical robustness the oxygen dipping probes offer the possibility to measure the oxygen content in-situ in columns filled with filter sand during the flow of sewage. The results show that a lack of oxygen stops the nitrification process.

# SPECS NORMAL RANGE 0-100 % 0<sub>2</sub> TRACE RANGE 0-5 % 0<sub>2</sub> TRACE RANGE SET-UP 1-10 channel portable and stationary measurement control, evaluation, export, settings, alerts, etc.

### **APPLICATION**





Soil & Environment



Indoor & Outdoor



### Food & Beverage





## Oxygen Probe for In-line Measurement OIM

The OIM consists of a housing made of stainless steel with an optical exchange cap (OEC). The OEC is screwed to the top of the metal fitting and contains the oxygen sensor; it can be replaced. The OIM has a standardized thread and length and is compatible with most bioreactors and port adapters of 10 cm. Other lengths are available on request.



### Oxygen Dipping Probe DP

The Oxygen Dipping Probe consists of a polymer optical fiber where one end is coated with an oxygen-sensitive foil. The end of the polymer optical fiber is covered with a high-grade steel tube to protect both the sensor material and the optical fiber. The steel tube has an outer diameter of 3 or 4 mm and a length of 10 cm. Other lengths are available on request.



### Oxygen Exchange Caps OECs

These sensor caps are available for different measurement ranges and in different designs, e. g. with optical isolation, USP class VI compatible and a special version safe for food applications. The caps can be used to replace a used sensor coating on OIMs, OXYBase® or OXYPro® probes.

### **Specifications**

### For Fibox & OXY-1/-4 SMA Series

	Sensor Type PSt3	Sensor Type PSt6	Sensor Type PSt9
Specifications	Gaseous & Dissolved O <sub>2</sub>	Gaseous & Dissolved O <sub>2</sub>	Gaseous O <sub>2</sub>
Measurement range*	Optimal: 0 - 50 % 0 <sub>2</sub> , 0 - 22.5 mg/L	Optimal: 0 - 5 % 0 <sub>2</sub> , 0 - 2 mg/L	0 - 200 ppmv 0 <sub>2</sub>
	Max.**: 0 - 100 % 0 <sub>2</sub> , 0 - 45 mg/L	Max.**: $0 - 10 \% 0_2$ , $0 - 4.5 \text{ mg/L}$	
Limit of detection	± 0.03 % 0 <sub>2</sub> , ± 0.020 mg/L	± 0.002 % 0 <sub>2</sub> , ± 1 ppb	0.5 ppmv 0 <sub>2</sub>
Resolution*	1 ± 0.02 % 0 <sub>2</sub>	0.002 ± 0.0006 % 0 <sub>2</sub>	1 ± 0.15 ppmv 0 <sub>2</sub>
	20.9 ± 0.1 % 0 <sub>2</sub>	0.2 ± 0.001 % 0 <sub>2</sub>	$100 \pm 0.8 \text{ ppmv } 0_2$
	50 ± 0.4 % 0 <sub>2</sub>	$2 \pm 0.012 \% 0_2$	$200 \pm 1.5 \text{ ppmv } 0_2$
Accuracy****	1 ± 0.05 % 0 <sub>2</sub> ,	± 3 % rel. or ± 1 ppb,	± 5 % rel. or ± 2 ppmv 0 <sub>2</sub> ,
	20.9 ± 0.2 % 0 <sub>2</sub>	whichever is higher	whichever is higher
Response time (t <sub>90</sub> )	< 10 sec. (gas) / < 30 sec. (liquid)	< 10 sec. (gas) / < 30 sec. (liquid)	< 10 sec.
Properties			
Compatibility	Aqueous	solutions, ethanol, methanol	Gas phase only
No cross-sensitivity	pH 1 – 1	4, CO <sub>2</sub> , H <sub>2</sub> S, SO <sub>2</sub> , Ionic species	CO <sub>2</sub> , SO <sub>2</sub>
Cross-sensitivity	Organic solvents, such as acetone, toluene, chloroform or methylene chloride, chlorine gas		Organic vapor, chlorine gas
Sterilization procedures	Steam sterilization***, ethylene oxide (Et0)		-
Cleaning procedures	Cleaning in place (CIP, 2 % NaOH, + 80 °C	-	
Storage stability	5 years provid	ded the sensor material is stored at room temperature in dry con	ditions and in the dark

### For Microx 4 & OXY-1/-4 ST Series

	Sensor Type PSt7	Sensor Type PSt8	
Specifications			
Measurement range*	Optimal: 0 - 50 % 0 <sub>2</sub> , 0 - 22.5 mg/L	Optimal: 0 - 10 % 0 <sub>2</sub> , 0 - 4.5 mg/L	
	Max.**: 0 - 100 % 0 <sub>2</sub> , 0 - 45 mg/L	$Max.**: 0-20.9\% 0_2, 0-9 mg/L$	
Limit of detection	$\pm$ 0.03 % 0 <sub>2</sub> , $\pm$ 0.015 mg/L	± 0.007 % 0 <sub>2</sub> , ± 3 ppb	
Resolution	1 ± 0.02 % 0 <sub>2</sub>	0.007 ± 0.002 % O <sub>2</sub>	
	$20.9 \pm 0.1 \% 0_2$	$0.023 \pm 0.005 \%  O_2$	
	$0.4  \text{mg/L} \pm 0.009  \text{mg/L}$	3 ± 1 ppb	
	$9 \text{ mg/L} \pm 0.04 \text{ mg/L}$	10 ± 2 ppb	
Accuracy***	1 ± 0.05 % 0 <sub>2</sub> ,	± 3 % rel. or ± 4 ppb,	
	20.9 ± 0.2 % 0 <sub>2</sub>	whichever is higher	
Response time (t <sub>90</sub> )	< 10 sec. (gas) / < 30 sec. (liquid)	< 10 sec. (gas) / < 30 sec. (liquid)	
Properties			
Compatibility	Aqueo	ous solutions, ethanol, methanol	
No cross-sensitivity	pH 1 -	- 14, CO <sub>2</sub> , H <sub>2</sub> S, SO <sub>2</sub> , Ionic species	
Cross-sensitivity	Organic solvents, such as aceto	ne, toluene, chloroform or methylene chloride, chlorine gas	
Sterilization procedures		Ethylene oxide [Et0]	
Cleaning procedures	3 % H <sub>2</sub> O <sub>2</sub> , a	cidic agents (HCI, H <sub>2</sub> SO <sub>4</sub> ) max. 4 – 5 %	
Storage stability	5 years provided the sensor material is stored at room temperature in dry conditions and in the dark		
*at 20 °C, 960 - 980 hPa; humidified	gas mixture		

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<sup>\*\*\*</sup>at + 20 °C, 960 · 980 hPa; humidified gas mixture

\*\*after customized calibration

\*\*\*only for 0IM with autoclavable 0xygen Exchange Cap (DEC-YAU)

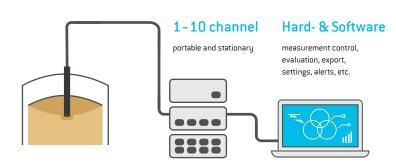
\*\*\*\*after two-point calibration as described in the manual

<sup>\*\*</sup>after customized calibration

\*\*\*after two-point calibration as described in the manual

## NORMAL RANGE 0-100 % 0<sub>2</sub> TRACE RANGE 0-5 % 0<sub>2</sub>

### **SET-UP**



### **APPLICATION**

Aquaculture



Soil & Environment



Indoor & Outdoor



Food & Beverage





### **OXYBase® Series**

These compact probes combine an electro-optical module and sensor in a stainless steel housing. The sensor is integrated in a removable cap and can easily be replaced if necessary. These probes are extremely robust and ideally suited for e. g.  $0_2$  monitoring in fish farms.



### Oxygen Exchange Caps OECs

These sensor caps are available for different measurement ranges and in different designs, e. g. with hydrophobic Teflon coating, a special version safe for food applications. The caps can be used to replace a used sensor coating on OIMs, OXYBase® or OXYPro® probes.



### Oxygen Exchange Cap 0EC30

These sensor caps have a tapered tip to reduce air bubble formation when measuring dissolved oxygen. The caps can be used to replace a used sensor coating on OIMs or OXYPro® probes.

### **Specifications**

### OXYBase® Series

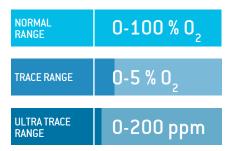
OXYBase® WR-RS232: 5 VDC ± 5 %		

<sup>\*</sup>at + 20 °C, 960 - 980 hPa; humidified gas mixture

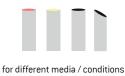
www.PreSens.de/o2

<sup>\*\*</sup>after customized calibration

### **SPECS**

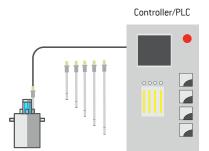


### **Various Caps**



### **SET-UP**

### **OXYPro**



### **APPLICATION**

### Indoor

Research & Industry







### **Specifications**

### OXYPro® Series

	OXYPro® WR (OEC Type PSt7)	OXYPro® MR (OEC Type PSt8)	OXYPro® TR (OEC Type PSt6)	OXYPro® UTR (OEC Type PSt9)		
Specifications						
Measurement range*	Optimal: 0 - 50 % 0 <sub>2</sub> , 0 - 22.5 mg/L Max.**: 0 - 100 % 0 <sub>2</sub> , 0 - 45 mg/L	Optimal: 0 - 10 % 0 <sub>2</sub> , 0 - 4.5 mg/L Max.**: 0 - 20.9 % 0 <sub>2</sub> , 0 - 9 mg/L	Optimal: 0 - 5 % 0 <sub>2</sub> , 0 - 2 mg/L Max.**: 0 - 10 % 0 <sub>2</sub> , 0 - 4.5 mg/L	0 - 200 ppmv 0 <sub>2</sub>		
Properties						
Compatibility	Aqueous solutions, ethanol, methano	ol, cleaning agents containing CIO2 at room	m temperature	Gas phase only		
Cross-sensitivity	Organic solvents such as acetone, to Chlorine gas	luene, chloroform or methylene chloride		Organic vapor, chlorine gas		
Sterilization procedure***	Steam sterilization (max. + 140 °C, 1	.5 atm)				
Cleaning procedure***	Cleaning in place (CIP, 2 % NaOH, + 80	) °C, + 176 °F)				
Temperature sensor	NTC (for temperature compensation	of oxygen values only, not suitable for pr	ocess monitoring)			
Temperature performance	Accuracy below ± 1 °C	Accuracy below ± 1 ℃				
Power supply	7.30					
Power consumption in active mode /	max. 1 W /	max.1W/				
stand-by mode	0.15 W					
Temperature range operation	Optimal from 0 °C to + 50 °C / maximal** from - 40 °C to + 90 °C From 0 °C to + 40 °C					
Temperature range storage	Optimal at room temperature (+20 °C	C±5°C) / maximal from -10°C to 70°C		From - 10 °C to + 70 °C		
Dimensions	Max, immersion depth: 120 mm / 225 mm / 325 mm / 425 mm					
	PG13.5 thread and VP8 connector: 55 mm					
	Diameter: 12 mm					
Weight	100 g					
Digital interface	RS485, half duplex (variable Baud rate, default: 19200, data bits: 8, parity: none, stop bits: 1, handshake: none)					
	Optional: RS485 Modbus RTU					
Analog output	4 - 20 mA					

<sup>\*</sup>at + 20 °C, 960 - 980 hPa; humidified gas mixture
\*\*after customized calibration
\*\*\*not for OEC-PStx-NAU-0IW

### OXYPro® Series



The OXYPro® combine an optical sensor and electro-optical module in one probe. The sensor is integrated in a stainless steel cap that is screwed to the probe housing, so a used sensor coating can easily be exchanged. OXYPro® are connected directly to a control unit. They are available for wide, mid-, trace and ultra trace range oxygen measurements. As a digital interface they use RS485 (PreSens proprietary or Modbus RTU). These probes stand steam sterilization and cleaning in place.



## Oxygen Exchange Caps OECs

These sensor caps are available for different measurement ranges and in different designs, e. g. with optical isolation, USP class VI compatible and a special version safe for food applications. The caps can be used to replace a used sensor coating on OIMs, OXYBase® or OXYPro® probes.



## Oxygen Exchange Cap OEC30

These sensor caps have a tapered tip to reduce air bubble formation when measuring dissolved oxygen. The caps can be used to replace a used sensor coating on OIMs or OXYPro® probes.



### OXYPro®-Varivent Adapter

This adapter is made of stainless steel and can be integrated in tanks for easy in-line measurement with the OXYPro®.



### OXYPro®-Triclamp Adapter

This adapter is made of stainless steel and can be fastened in tanks for easy in-line measurements with the OXYPro®.



## OXYPro®-FTM (Metal Flow-through Cell)

The OXYPro® FTM can be integrated in pipelines for easy in-line measurements with the OXYPro®.



### OXYPro®-NPT

This adapter has a NPT 1/2 thread and is made of PVDF.



### **OAD-D25**

The OXYPro® is designed for 12 mm ports (PG 13.5 thread). The OAD-D25 adapter is offered as an accessory which enables connecting the OXYPro® to fermenters with 25 mm ports.

### **ECS Interface**

The wide range probe OXYPro® WR-ECS-120 is available with additional ECS output, if required.

## Oxygen Microsensors

Sensor Tip Thinner than a Hair ( $< 50 \, \mu m$ ) — Measure on-the-spot

Oxygen microsensors are miniaturized chemical optical oxygen sensors designed for all research and packaging applications where a small tip size (<  $50 \, \mu m$ ) and fast response time ( $t_{90} < 3 \, \text{sec.}$ ) are necessary. The optical oxygen microsensors are based on a 230  $\mu m$  silica fiber and are available with sensor tip diameters from <  $50 \, \mu m$  to 230  $\mu m$ . The oxygen microsensors are mounted in different housings (needle-type housing, implantable, microprofiling) and offer a unique research tool for investigating systems where micro-invasive and small sensors are needed.

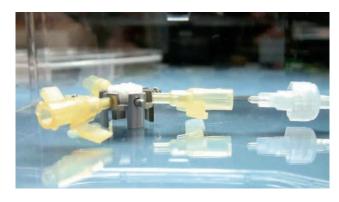
- Insertion in plant and animal tissue
- Measuring in smallest volumes
- Microprofiling of oxygen gradients in biofilms and sediments
- High spatial resolution
- Micro-respiration systems
- Independent of electromagnetic fields

### **Examples for Applications**



### Packaging & Quality Control

Oxygen inside packaging can lead to oxidative deterioration of certain products. Therefore, determination of the oxygen content within packages or pharmaceutical vials is essential to ensure both the filling quality and the long-term storage stability. With our micro-invasive needle-type oxygen microsensors we offer a simple tool to determine residual oxygen both in the headspace and in liquids.



### Tissue Engineering

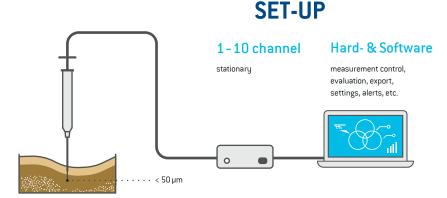
Oxygen microsensors measure the oxygen content in various volume compartments of the tissue engineering constructs. To do so, hair-thin sensors are inserted into the constructs and the oxygen content is measured online. In this way, the oxygen partial pressure is measured with a high local resolution and correlated with the constructs tissue quality (composition of the extracellular matrix).



## Microprofiling Measurements in Sediments and Tissue

Due to the extraordinary high local resolution (<  $50 \, \mu m$ ) our oxygen microsensors are ideally suited for recording microprofiles e. g. in sea-floor sediments, biofilms and plant physiology. Combined with our microprofiling equipment – the Manual (MM) or Automated Micromanipulator (AM) – precise localization of the sensor tip inside the sample and vibration-free movement with  $\mu m$  reading accuracy can be realized.





### **APPLICATION**

**Profiling** 

Plant & Animal Tissue



Cell & Microbial Culture



**Small Volumes** 



Indoor & Outdoor

Research & Industry





### Needle-type Oxygen Microsensors NTH

Needle-type oxygen microsensors measure with high spatial resolution of less than 50  $\mu$ m. The oxygen-sensitive tip of an optical fiber is protected inside a stainless steel needle. This design is optimally suited for easy penetration of tissue, septum rubber or packaging materials.



### Microprofiling Microsensors PM

The PM is specially designed for microprofiling applications with a close-fitting fiber guidance and a mechanical interlock for precise vertical localization of the measurement tip. A PM should be used for all microprofiling applications in semi-solid substrates.



## Implantable Oxygen Microsensors IMP

Implantable oxygen microsensors are designed for various customized applications. The tiny probe has a tip size of  $<50~\mu m$  to 230  $\mu m$ . The bare glass fiber tip can be mounted to your own housings, steel tubes and micro-respirometer chambers etc.



## O<sub>2</sub> Microsensor with Fixed Sensor Tip NFSG

This sensor, where the sensor tip is fixed inside the steel needle, is the ideal tool for all packaging applications, e. g. measurements in blisters. The NFSG is specially designed for measurements in the gas phase.

### **Specifications**

### For Microx 4 & OXY-1/-4 ST Series

	Sens	or Type PSt7	Senso	r Type PSt8
Specifications	Gaseous & Dissolved O <sub>2</sub>	Dissolved O <sub>2</sub>	Gaseous & Dissolved O <sub>2</sub>	Dissolved O <sub>2</sub>
Measurement range	0 - 100 % 0 <sub>2</sub> 0 - 1000 hPa	0 - 45 mg/L 0 - 1400 μmol/L	0 - 10 % 02, 0 - 100 hPa 0 - 4.5 mg/L, 0 - 140 µmol/L	0 - 4.5 mg/L 0 - 140 μmol/L
Limit of detection	0.03 % 02	15 ppb	0.007 % 0 <sub>2</sub>	3 ppb
Resolution	± 0.01 % 0 <sub>2</sub> at 1 % 0 <sub>2</sub>	± 0.005 mg/L at 0.4 mg/L	± 0.002 % 0 <sub>2</sub> at 0.008 % 0 <sub>2</sub>	± 0.7 ppb at 3 ppb
	$\pm0.05\%0_2$ at 20.9 $\%0_2$	$\pm0.025\text{mg/L}$ at $9.0\text{mg/L}$	$\pm0.006\%\mathrm{O_2}$ at 2.5 $\%\mathrm{O_2}$	± 2.5 ppb at 1000 ppb
Accuracy*	± 0.05 5	% O <sub>2</sub> or < 3 % rel.	± 3 ppt	o or < 3 % rel.
Measurement temperature range	From 0 °C to + 50 °C		From 0	°C to + 50 °C
Response time (t <sub>90</sub> )	< 3 sec.	< 10 sec.	< 3 sec.	< 10 sec.

<sup>\*</sup>after two-point calibration as described in the manual

### For Microx TX3

	Sensor Type PSt1			
Specifications	Gaseous & Dissolved O <sub>2</sub>	Dissolved O <sub>2</sub>		
Measurement range	0 - 50 % 02	0 – 22.5 mg/L		
	0 – 500 hPa	0 – 700 µmol/L		
Limit of detection	0.05 % oxygen	20 ppb		
Resolution	$\pm0.01\%0_{2}$ at $0.21\%0_{2}$	± 0.005 mg/L at 0.09 mg/L		
	$\pm0.09\%O_2$ at 20.9 $\%O_2$	$\pm0.04$ mg/L at 9.06 mg/L		
	± 0.1 hPa at 2 hPa	$\pm0.14\mu mol$ at 2.83 $\mu mol$		
	± 0.087 hPa at 207 hPa	± 1.3 μmol at 283 μmol		
Accuracy***	± 0.4 %	% O₂ at 20.9 % O₂;		
	$\pm 0.05 \% O_2$ at 0.2 % $O_2$ ;			
Drift at 0 % oxygen	< 0.1 % 0 <sub>2</sub> within 30 da	ys (sampling interval of 1 min.)		
Measurement temperature range	From	1 0 °C to + 50 °C		
Response time TS* (t <sub>90</sub> )	<1 sec. <2 sec.			
Response time TF** (t <sub>90</sub> )	< 15 sec.	< 30 sec.		
Properties				
Compatibility	Aqueous solutions, ethanol, methanol			
No cross-sensitivity	pH 1 – 14			
	$CO_2$ , $H_2S$ , $SO_2$			
	lonic species			
Cross-sensitivity	Organic solvents, such as acetone, toluene, chloroform or methylene chloride			
	Chlorine gas			
Sterilization procedures	Steam sterilization (only implantable & TF** sensor)			
	Ethylene oxide (Et0)			
Cleaning procedures	3 % H <sub>2</sub> O <sub>2</sub> , ethanol, soap solution			
Calibration	Two-point calibration in oxygen-free environment (nitrogen, sodium sulfite) and air-saturated environment			
Storage stability	5 years provided the sensor material is sto	ored in the dark at room temperature		
*TS: tapered sensor tip with a diame	rter < 50 µm and no optical isolation			
**TF: flat-broken sensor tip with a di	·			
***after two-point calibration as des	·			

<sup>\*\*\*</sup>after two-point calibration as described in the manual

## MICROPROFILING

## Microprofiling Solutions

Vibration-free, High-resolution Control for Your Microsensor

The Automated and Manual Micromanipulator are specifically designed for microprofiling applications with PreSens microsensors. The systems allow moving the microsensor vibration-free in 3 axes with µm reading accuracy and enable exact localization of the sensor in the sample. Automated microprofiling can be performed along one dimension in µm resolution. Whenever insertion of a microsensor in semi-solid or hard substrates is required, the micromanipulators are the safest way to do it, achieving highest accuracy, spatial resolution and stability.

- Vibration-free micromanipulation in 3D
- Fine drive with µm reading accuracy
- Safe-insert function
- Fully automated or manual system
- No electrical interferences due to optical measurement
- Adaptable to any sample

### **Examples for Applications**



## Microprofiling in Biological & Environmental Research

The different types of oxygen microsensors allow e. g. measurements in smallest sample volumes or inside tissue. The micromanipulators should be applied whenever it is necessary to insert the microsensor safely into semi-solid samples and when exact localization and stabilization of the microsensor tip within the sample is required. Using the safe-insert function the microsensor tip can be securely inserted and localized at the exact position where you want to conduct your measurements.



## Microsensor Measurements in Medical & Life Science Research

PreSens microsensors are ideal tools for medical and life science research, as they allow for precise on the spot measurement and microprofiling inside tissue constructs. The Manual Micromanipulator is an indispensable equipment in these applications for exact localization of the microsensor inside the sample and microprofiling in step sizes down to 10  $\mu m$ . PreSens needle-type microsensors are already applied in many tissue engineering applications.



## Microprofiling of Sediments, Soils & Biofilms

Together with the specially designed PreSens Profiling Microsensors (PM) the Automated Micromanipulator is the ideal tool for oxygen measurements in sediment, soil and biofilm applications. With a free choice of step zones, travel velocities and wait times different layers inside the sample can be monitored and assessed in step sizes down to  $10~\mu m$ . The software visualizes the online measurements, so you can follow gradients and identify boundaries immediately while the sensor is automatically moved inside the sample.



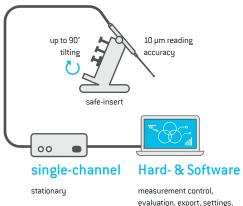
### Microprofiling for Field Use

Microprofiling made easy. Use our microprofiling solutions for your next field excursion. With our battery powered transmitters you can work outdoors and indoors according to your needs with just one set-up. Our microprofiling equipment is the ideal tool to confirm your *in vitro* findings *in situ*.

## MANUAL MICROMANIPULATOR SET-UP

alerts, etc.

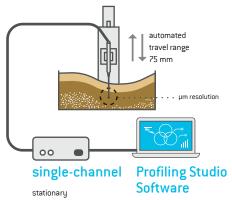
## AUTOMATED MICROMANIPULATOR SET-UP



NORMAL RANGE 0-100 % 0<sub>2</sub>

TRACE RANGE 0-10 % 0<sub>2</sub>

**SPECS** 



### **APPLICATION**



Biology & Environment



Medical Research & Life Science



### Indoor & Outdoor

Research & Industry





## Manual Micromanipulator MM and MM33

The Manual Micromanipulator is specifically designed for PreSens needle-type microsensors (NTH). The system allows moving the microsensor vibration-free in 3 axes with  $\mu m$  reading accuracy. With its solid base plate for a stable set-up the MM can be tilted safely up to  $90^{\circ}$ . The MM33 comes without the base plate so it can be mounted to customized measurement set-ups. The safe-insert function enables secure insertion of the NTH retracted in its steel needle into your area of interest. The sensor tip can then be extended safely. Whenever insertion of a microsensor in semi-solid or hard substrates is required this is the safest way to do it, achieving highest accuracy and spatial resolution.



### **Profiling Microsensors PM**

The PM is specially designed for microprofiling applications with a close-fitting fiber guidance and a mechanical interlock for precise vertical localization of the measurement tip. A PM should be used for all microprofiling applications in semi-solid substrates.



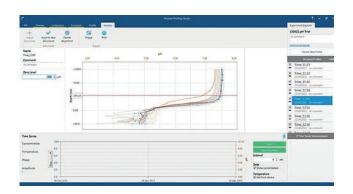
### **Automated Micromanipulator AM**

The Automated Micromanipulator AM is specifically designed for microprofiling applications with the PreSens Profiling Microsensor (PM), and can also be operated with needle-type housed (NTH) and implantable (IMP) microsensors. The system allows moving the microsensor vibration-free with  $\mu m$  reading accuracy and enables exact localization of the sensor in the sample. Automated microprofiling can be performed along one dimension in  $\mu m$  resolution. The associated database-supported software PreSens Profiling Studio allows complete control of the AM and the respective oxygen, pH or CO2 meter via USB. Different step zones, variable travel velocities and waiting times can be defined. The AM is compatible with all PreSens oxygen, pH and CO2 transmitters.

### **Specifications**

	Manual Micromanipulator (MM)	Manual Micromanipulator (MM33)	Automated Micromanipulator (AM)
Specifications			
Compatibility	Profiling (PM), needle-type housed (NTH) and implantable (IMP) oxygen, pH & $CO_2$ microsensors	Profiling (PM), needle-type housed (NTH) and implantable (IMP) oxygen, pH & $CO_2$ microsensors	Profiling (PM), needle-type housed (NTH) and implantable (IMP) oxygen, pH & $CO_2$ microsensors
Dimensions	230 mm x 130 mm x 200 mm	160 mm x 90 mm x 190 mm	275 mm x 95 mm x 220 mm
Weight	Weight w/o base plate: 1.1 kg	Weight: 1 kg	Weight of AM: 2.07 kg
	Weight with base plate: 3.03 kg		Weight of Heavy Stand: 14 kg
Travel range automated	-		x-axis: 75 mm
Travel range manual	x-axis: 37 mm, fine drive 10 mm	x-axis: 37 mm, fine drive 10 mm	x-axis: 37 mm, fine drive 10 mm
	y-axis: 20 mm	y-axis: 20 mm	y-axis: 20 mm
	z-axis: 25 mm	z-axis: 25 mm	z-axis: 25 mm
Reading accuracy	Coarse adjustment: 0.1 mm	Coarse adjustment: 0.1 mm	
	Fine adjustment: 0.01 mm	Fine adjustment: 0.01 mm	
Coarse positioning	x-axis: 70 mm	x-axis: 70 mm	
Rotatability	360°	360°	
Material	Aluminium & steel	Aluminium & steel	Aluminium & steel
Resolution	-		1 μm
Repeatability	-		< 2.5 μm
Mounting adapter	M6 screw, 13 mm length	M6 screw, 13 mm length	M6 screw, 13 mm length
Power supply			100 - 240 VAC, 50/60 Hz. Use supplied power adapter [15 VDC, 2.1 mm center positive plug] only.
Digital interface			USB interface (cable included)
Control software			PreSens Profiling Studio (compatible with Windows 7, 8, 10 at 32 or 64 bit)

### **PreSens Profiling Studio Software**



This software enables control of the Automated Micromanipulator and connected oxygen, pH or  $\mathrm{CO}_2$  meter. PreSens Profiling Studio allows complete control with several step zones, variable travel velocity and waiting times of the AM. It is database supported and offers multiple features from clear data organization and export, annotations, easy creation of profiling templates, to different analysis functions.

# SENSOR SOLUTIONS

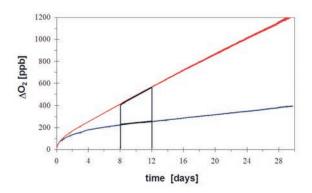
## Oxygen Ingress Measurement

Non-invasive, Non-destructive & Under Real Conditions: Determine the Shelf Life of your Product

Fiber optic oxygen meters determine oxygen permeability of plastic bottles and containers most precisely. Ideal for assurance, production and quality control, this sensor solution incorporates state-of-the-art optical sensor technology. Permeation rates can be confirmed without piercing the package or bottle. PreSens sensor spots enable contactless and non-destructive measurements. A trace oxygen sensor spot is attached to the inner surface of the transparent bottle or package and an optical fiber is positioned outside. The sensor response changes with oxygen concentration on the inside and oxygen ingress can be easily determined.

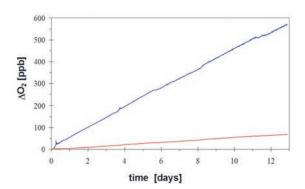
- Determination of oxygen ingress in PET bottles
- Determination of scavenger capacity
- Determination of oxygen permeation through closures
- Determination of product shelf life
- Contactless & non-destructive online measurements
- Measurements under real conditions
- Sensitive down to 1 ppb dissolved oxygen
- Easy & precise measurements

### **Examples for Oxygen Ingress Measurement in PET Bottles**



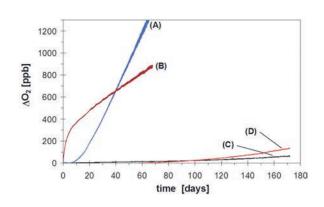
### **Bottle Type 1: Externally Coated PET Bottles**

The oxygen ingress into an externally coated PET bottle (blue line) and the respective reference bottle without coating (red line) are shown over a period of more than 25 days. In the first 48 hours the increase of the oxygen concentration in non-coated bottles and bottles with external coating is non-linear due to the migration of oxygen out of the PET bottle wall. The external barrier coating reduces the rate of permeation.



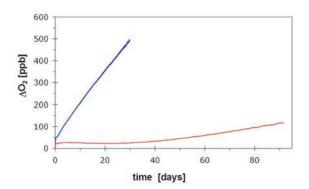
### Bottle Type 3: Internally Coated PET Bottles

The inner coating provides an efficient barrier to oxygen (red line), and prevents oxygen desorption from the PET bottle wall into the product during the first few days of storage contrary to bottles coated externally. In this case, a thin layer of amorphous carbon, typically 100 to 200 nm thick, is applied to the inner surface of the bottle. This is deposited from high-energy plasma of acetylene gas within a high vacuum environment.



### **Bottle Type 2: External Coating & Different** Oxygen Scavenger Content

Oxygen ingress into differently treated PET bottles of the same type: (A) non-coated PET bottle with 2 % scavenger, (B) externally coated PET bottle with no scavenger, (C) externally coated PET bottle with 1 % scavenger, (D) externally coated PET bottle with 0.5 % scavenger. The combination systems (C) and (D) hold oxygen ingress to less than 1 ppm over six months, which could not be accomplished with the active (scavenger A) or passive barrier (external coating B) alone.

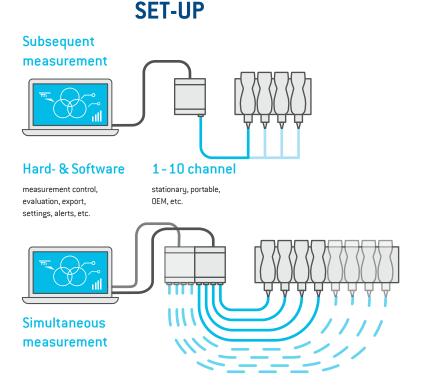


### Bottle Type 4: **Multilayer Bottles Containing** Oxygen Scavenger

Common multilayer structures combine two layers of PET and a middle layer of Nylon MXD6 in three layer structures. The high barrier material is present in separate layers which are made by simultaneous or sequential co-injection (blue line). The combination of a multilayer structure adding an active barrier within the middle layer decreases oxygen ingress significantly, which could not be accomplished with a multilayer structure without an active barrier (red line).

**SPECS** 

### 





### Fibox 4 trace

The compact Fibox 4 trace is designed for easy handheld use. The robust housing is splash-proof and the controls — color display and buttons — can be operated even while wearing heavy gloves. The integrated long-lasting battery and immense storage capacity allow for prolonged computer-independent work.



### Multi-channel Devices & Set Ups

PreSens offers customized oxygen meters with various channel numbers according to customer requirements. Also multiple single- and multi-channel meters can be combined in a multi-channel set-up and controlled via the PreSens Measurement Studio software.



### O<sub>2</sub> Sensor Spots SP-PSt6/PSt9

The trace oxygen sensor spots can easily be integrated in transparent containers or PET bottles. The PSt6 type sensor has a measurement range of  $0-5\,\%\,O_2$  (gaseous & dissolved), while the PSt9 type sensor measures ultra-low oxygen traces in a range of 0-200 ppmv  $O_2$  in gas.



### Oxygen-sensitive Cap OSC-PSt6

To determine the oxygen ingress in dark brown or non-transparent PET bottles, directly attaching an oxygen sensor spot to the bottle wall is not possible as the colored material interferes with sensor read-out. To enable non-invasive oxygen ingress measurement also for deeply colored and non-transparent containers PreSens has developed an oxygen-sensitive cap which can be used as closure.

### **Specifications**

#### For Fibox & OXY-1/-4 SMA Series

	Sensor Type PSt3		Sensor Type PSt6		Sensor Type PSt9
Specifications	Gaseous & Dissolved O <sub>2</sub>	Dissolved O <sub>2</sub>	Gaseous & Dissolved O <sub>2</sub>	Dissolved O <sub>2</sub>	Gaseous O <sub>2</sub>
Measurement range	0 - 100 % 02	0 – 45 mg/L	0 - 5 % 0 <sub>2</sub>	0 – 2 mg/L	0 - 200 ppmv 0 <sub>2</sub>
	0 – 1000 hPa	$0-1400\mu mol/L$	0 – 41.4 hPa	0 – 56.9 μmol/L	
Limit of detection	0.03 % oxygen	15 ppb	0.002 % oxygen	1 ppb	0.5 ppmv 0 <sub>2</sub>
Resolution	± 0.01 % 0 <sub>2</sub> at 0.21 % 0 <sub>2</sub>	± 0.004 mg/L at 0.091 mg/L	± 0.0007 % 0 <sub>2</sub> at 0.002 % 0 <sub>2</sub>	± 0.0003 mg/L at 0.001 mg/L	10 ± 0.5 ppmv 0 <sub>2</sub>
	$\pm$ 0.1 % $\mathrm{O}_{\mathrm{2}}$ at 20.9 % $\mathrm{O}_{\mathrm{2}}$	$\pm0.045$ mg/L at $9.1$ mg/L	$\pm~0.0015~\%~O_2$ at 0.2 $\%~O_2$	$\pm$ 0.0006 mg/L at 0.09 mg/L	$100 \pm 0.8 \text{ ppmv } 0_2$
	± 0.1 hPa at 2 hPa	$\pm0.14\mu$ mol/L at 2.83 $\mu$ mol/L	$\pm0.007hPa$ at $0.023hPa$	$\pm0.010\mu$ mol/L at 0.03 $\mu$ mol/L	200 ± 1.5 ppmv 0 <sub>2</sub>
	$\pm1\text{hPa}$ at 207 hPa	$\pm$ 1.4 $\mu$ mol/L at 283.1 $\mu$ mol/L	± 0.015 hPa at 2.0 hPa	$\pm~0.020~\mu mol/L$ at 2.8 $\mu mol/L$	
Accuracy*	$\pm$ 0.4 % $0_2$ at 20.9 % $0_2$ $\pm$ 1 ppb or $\pm$ 3 % of the respective concentration		± 2 ppmv 0 <sub>2</sub> or ± 5 %		
	± 0.05	$5\%\mathrm{O_2}$ at $0.2\%\mathrm{O_2}$	which	ever is higher	whichever is higher
Measurement temperature	From	1 0 °C to + 50 °C	From	0 °C to + 50 °C	From 0 °C to + 40 °C
range					
Response time (t <sub>90</sub> )	< 6 sec.	< 40 sec.	< 6 sec.	< 40 sec.	< 3 sec.
Properties					
Compatibility	Aqueous solutions, ethanol, methanol			Gas phase only	
No cross-sensitivity	pH 1 – 14, CO <sub>2</sub> , H <sub>2</sub> S, SO <sub>2</sub> , Ionic species			CO <sub>2</sub> , SO <sub>2</sub>	
Cross-sensitivity	Organic solvents, such as acetone, toluene, chloroform or methylene chloride, chlorine gas Organic vapor, chlorine gas			Organic vapor, chlorine gas	
Sterilization procedures	Steam sterilization*, ethylene oxide (Et0), gamma-irradiation -				
Cleaning procedures	Cleaning in place (CIP, 2 % NaOH, + 80 °C, + 176 °F)*, 3 % $^{4}$ H $_{2}$ O $_{2}$ , acidic agents (HCI, $^{4}$ H $_{2}$ SO $_{4}$ ) max. 4 $-$ 5 %				
Calibration	Two-point calibration in oxygen-free environment  (nitrogen, sodium sulfite) and air-saturated environment  a second calibration value optimally between 1 and 2 % oxygen		I Two-point calibration in oxygen-freenvironment (nitrogen 6.0) and a second calibration value optimally between 100 and 200 ppm gaseou oxygen		
Storage stability	5 years provided the sensor material is stored at room temperature in dry conditions and in the dark				

<sup>\*</sup>after two-point calibration as described in the manual

#### For Microx 4 & OXY-1/-4 ST Series

	Sensor Type PSt7		Sensor Type PSt8		
Specifications	Gaseous & Dissolved O <sub>2</sub>	Dissolved O <sub>2</sub>	Gaseous & Dissolved O <sub>2</sub>	Dissolved O <sub>2</sub>	
Measurement range	0 - 100 % 02	0 - 45 mg/L	0 - 10 % 02	0 - 4.5 mg/L	
	0 - 1000 hPa	0 - 1400 μmol/L	0 - 100 hPa	0 - 140 μmol/L	
Limit of detection	0.02 % 02	10 ppb	0.005 % 02	2 ppb	
Resolution	± 0.01 % 0 <sub>2</sub> at 1 % 0 <sub>2</sub>	± 0.005 mg/L at 0.4 mg/L	± 0.002 % 0 <sub>2</sub> at 0.008 % 0 <sub>2</sub>	± 0.7 ppb at 3 ppb	
	$\pm0.05\%0_2$ at 20.9 $\%0_2$	$\pm0.025\text{mg/L}$ at $9.0\text{mg/L}$	$\pm$ 0.06 % $\mathrm{O}_2$ at 2.5 % $\mathrm{O}_2$	± 2.5 ppb at 1000 ppb	
Accuracy*	± 0.05 % 0 <sub>2</sub> or < 3 % rel.		± 3	± 3 ppb or < 3 % rel.	
Measurement temperati	ure From 0 °C to + 50 °C		Fron	From 0 °C to + 50 °C	
range					
Response time (t <sub>90</sub> )	< 3 sec.	< 10 sec.	< 3 sec.	< 10 sec.	

 $<sup>^{</sup>st}$ after two-point calibration as described in the manual

### **OEM Solutions for You**



PreSens offers customized sensor technology solutions. Right from the beginning PreSens can be your partner while finding new approaches: from specifications to implementation up to production of your tool.

Don't hesitate to ask for your individual solution: engineering@presens.de

<sup>\*\*</sup>not for SP-PStx-NAU and SP-PStx-SA



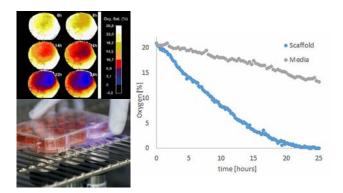
## VisiSens™ O<sub>2</sub> Imaging System

### Record Spatial and Temporal O<sub>2</sub> Distributions

Fluorescent chemical optical sensor foils combined with VisiSens<sup> $\mathbb{M}$ </sup> imaging technology allow for non-invasive mapping  $0_2$  distributions in heterogeneous samples. The fluorescent sensor foil is attached directly on the sample surface or in a transparent vessel made of glass or plastic. The sensor foil is available in different sizes and can easily be cut in any desired shape. It translates the  $0_2$  content into a light signal. The 2D sensor response is recorded contactless with the VisiSens $^{\mathbb{M}}$  imaging device in spatial and temporal manner.

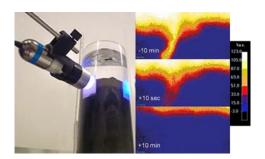
- 2D read-out
- Contactless, direct sensing or through transparent walls
- Visualize spatial and temporal gradients
- Numerous measurement points in one image

### **Examples for Applications**



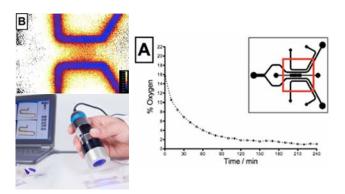
### O<sub>2</sub> in Cell Culture and Engineered Tissue

Cellular metabolism critically depends on local  $O_2$  supply. Especially in 2D and 3D cell culture or engineered tissue, cells located in diffusion limited regions (e.g. in scaffolds or spheroids) can be subject to low oxygen levels and pH changes. Non-invasive, continuous 2D-mapping can be performed directly in the incubator under growth conditions. Furthermore, 2D analyte distributions in living samples can be visualized.



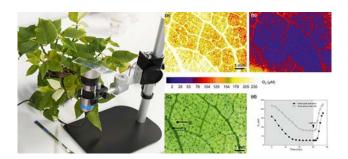
### 0<sub>2</sub> Mapping in Sediments

 $O_2$  is a key factor for microbial activity, various geochemical and living processes in sediments. Its supply highly varies locally, e. g. at interfaces, different depths or benthic disturbances. Spatial and temporal  $O_2$  dynamics over long time periods can be visualized. Various regions can be compared within one measurement. VisiSens<sup>M</sup> enables non-invasive 2D-mapping over cross-sections or on sample surfaces. The portable device can be used in lab and field.



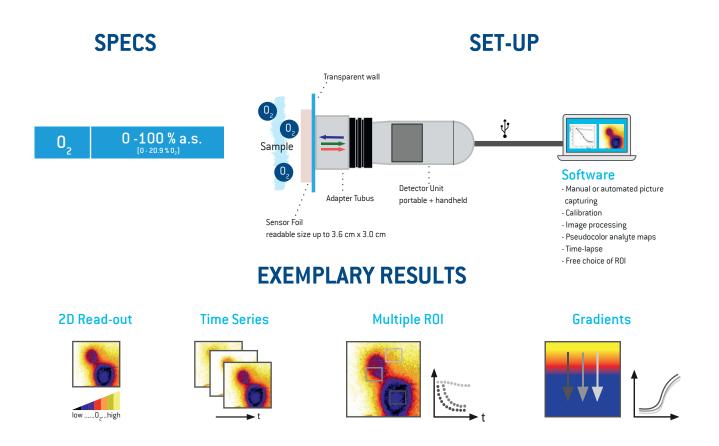
### Non-invasive 2D 0<sub>2</sub> Mapping in Microfluidics

VisiSens™ enables 2D visualization of important culture parameters inside microfluidic chips. You can continuously monitor in 2D, with high resolution at specific positions or over the whole chip surface in a non-contact read-out mode. Detect metabolic hotspots, record time-series, and monitor hypoxia, cellular growth, or O₂ supply inside the chip. You can gain new insights on metabolic activity and natural or artificially produced gradients.



### Visualized 0<sub>2</sub> Respiration in Leaves

Plants are both producers and consumers of oxygen. Visualizing  $O_2$  levels on the surface of plant leaves can give information about oxygen changes during light/dark conditions. The sensor foils attached to the leaf surface seal it against oxygen from ambient air and translate the respective analyte level with high spatial resolution. With VisiSens<sup>m</sup> it is even possible to investigate different petal or vascular structures and compare them in terms of oxygen consumption.





### VisiSens™ Detector Unit DU01

The detector unit DU01 is a spectral 2D detection device for  $\rm O_2$  imaging. It is designed for read-out of fluorescent optical sensor foils. The device is portable and connected via USB 2.0 to a PC / notebook for measurement. For fields of view from microscopic to  $3.6 \times 3.0 \ cm^2.$ 



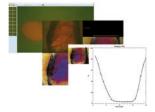
### O<sub>2</sub> Sensor Foil SF-RPSu4

The  $\rm O_2$  sensor foil can be attached to any sample surface or the inner surface of any transparent vessel.  $\rm O_2$  is measured contactless in gaseous and liquid phase. SF-RPSu4 sensor foils have a measuring range of 0 - 100 % air saturation (0 - 20.9 %  $\rm O_2$ ).



### VisiSens™ TD

The VisiSens TD Basic System is a modular 2D read-out unit for  $O_2$ , pH and  $CO_2$  sensor foils, even simultaneously in one experiment. The field of view ranges from  $4 \times 3$  cm<sup>2</sup> to  $8 \times 6$  cm<sup>2</sup> or up to  $20 \times 30$  cm<sup>2</sup> with Big Area Kit.



### VisiSens™ AnalytiCal 1

Software for recording and evaluation of data obtained by the VisiSens  $^{\text{\tiny{M}}}$   $O_2$  imaging set-up.

### **Specifications**

	VisiSens™ Detector Unit DUO1 SF-RPSu4		
Specifications*	Gaseous Oxygen	Dissolved Oxygen	
Measurement range	0 - 100 % air saturation $\left(0$ - 20.9 % $0_{2}\right)$		
Response time (t <sub>90</sub> )**	< 8 sec. < 30 sec.		
Size of sensor foil**	40 x 40 mm	<sup>2</sup> to 100 x 150 mm <sup>2</sup>	
Number of sensing points within one image**	3	00,000	
Measurement temperature range	From + 5 °C to + 45 °C		
Properties			
Compatibility	Aqueous solutions, ethanol (max. 70 % V/V), methanol (max. 10 % V/V), pH 2 - 10 $$		
Device			
Camera chip	Enhanced Color CMOS		
lmage resolution	1.3 megapixel (1280 x 1024 pixels)		
Magnification	10-fold up to 220-fold, depending on adapter tubus us	sed	
Field of view	$\sim$ 2.3 x 2.0 mm <sup>2</sup> to $\sim$ 4.1 x 3.3 cm <sup>2</sup> ; typically $\sim$ 1.5 x 1.2 cm <sup>2</sup>		
Output	15 fps live video preview (no storage) and 0.5 fps full-resolution picture storage (.png)		
Number of LEDs	8		
Dimensions	Length 10 cm, diameter 3.8 cm		
Digital interface	USB 2.0, high speed USB transmission		

<sup>\*</sup>VisiSens™ is no approved medical device

 $<sup>\</sup>hbox{***typical data which may strongly differ with adapting the imaging set-up to specific needs}\\$ 

	VisiSens™ TD SF-RPSu4		
Specifications*	Gaseous Oxygen	Dissolved Oxygen	
Measurement range	0 - 100 % air saturation (0 - 20.9 % $\mathrm{O}_2$ )		
Response time (t <sub>90</sub> )**	< 8 sec. < 30 sec.		
Size of sensor foil**	40 x 40 mm <sup>2</sup> to 150 x 100 mm <sup>2</sup>		
Limit of detection***	0.03 % air saturation		
Precision (temporal)**** ± 0.02 % air saturation at 0 % air saturation:		at 0 % air saturation±	
	0.1% air saturation at $100%$ air saturation		
Precision (spatial)*****	$\pm$ 1.5 % air saturation at 0 % air saturation		
	$\pm3\%$ air saturation at	100 % air saturation	
General sensor temperature working range	from + 5 °C to + 45 °C		
Properties			
Compatibility	Aqueous solutions, ethanol (max. 70 % V/V), methanol (max. 10 % V/V), pH 2		
Device			
Camera chip	CCD Progressive with 12 bit ADC		
Image resolution	1.3 megapixel (1292 x 964 pixels)		
Field of view	$\sim$ 4 x 3 cm $^2$ to $\sim$ 8 x 6 cm $^2$ ; up to 30 x 20 cm $^2$ with Big Area Imaging		
Output	up to 15 fps live video preview (no storage) and 0.5 fps full-resolution picture storage (.png)		
Digital interface	Ethernet with power injection (via AC adapter)		
* Prototupe component. Please contact our service team!			

 $<sup>\</sup>hbox{* Prototype component. Please contact our service team!}\\$ 

 $<sup>\</sup>ensuremath{^{**}}$  Typical data which may strongly differ with adapting the imaging set-up to specific needs

<sup>\*\*\*</sup> Typical data of LOD of a defined ROI (> 6,000 pixles) over time in dark lab conditions at + 20 °C, FoV 8 cm x 6 cm

<sup>\*\*\*\*</sup> Typical data of accuracy in a defined R0I (> 6,000 pixles) over time in dark lab conditions at + 20 °C, FoV 8 cm x 6 cm

<sup>\*\*\*\*\*</sup> Typical data of spatial standard deviation in defined ROI (> 6,000 pixels) in dark lab conditions at + 20 °C, FoV 8 cm x 6 cm



# Accessories for Optical O<sub>2</sub> Sensors & Meters

Extensions and Add-ons for Oxygen Measurements

We offer numerous accessories for our measurement devices. They extend the application possibilities of PreSens measurement systems. Optical sensor adapters allow our sensors to be used in a wide variety of containers.

- Optical adapters for connecting sensors to the meters
- Polymer optical fibers in different variations and lengths

### **Specifications**

	POF	РОГ-МН	Handheld USB-QR Barcode Scanner
Specifications			
Dimensions	Optical diameter is 2 mm; outer diameter including the black cladding is approx. 2.8 mm	Optical diameter is 2 mm; outer diameter including metal spiral hose is approx. 6 mm	7.8 cm x 7.5 cm x 14.1 cm
Weight	-	-	150 g
Connector type / Interface	SMA connectors on one or both sides available for use with stick-on adapter and adapter for round containers	SMA connector	USB
Length of fiber	Available lengths for the POF are 1.0 m, 2.5 m and 5.0 m (for lengths of more than 5 m, please contact our service team)	Available standard lengths 2.5 and 5.0 m (for lengths of more than 5 m, please contact our service team)	-
Compatibility	All devices with SMA connectors:  0xy-4 mini, 0xy-4 trace, 0xy-10 mini, 0xy-10 trace, Fibox 3, Fibox 3 trace, Fibox 3 LCD trace, Fibox 4, Fibox 4 trace, E0M-02-mini and E0M-t02-mini		Can be used for all devices compatible with: PreSens Measurement Studio 2 PreSens Device Configurator EOM-STS Pro
Details	Temperature stability: The POF is resistant to temperatures up to + 70 °C		Scan pattern: 2D area image (640 x 48 pixel array)

	Adapter for Round Containers (ARC)	Stick-On Adapter (SOA)	Vial Adapter for 20 mL Sensor Vials (VA)
Specifications			
Dimensions (DxWxH)	$Velcro^{\$}  strip  1000.0  mm  x  22.0  mm  x  4.0  mm$	20.0 mm x 20.0 mm x 7.0 mm 12.0 mm total height w/ SMA socket	0 41.0 mm x 11.0 mm, inner 0 28.5 mm
Connector type	SMA socket	SMA socket	slotted-head plastic screw
Compatibility	All devices with SMA connectors, e.g. Fibox 4, 0XY-10 mini, and others		20 mL SensorVial-PSt3 together with all oxygen meters with SMA connectors, e. g. Fibox 4, 0XY-10 mini, and others



### Polymer Optical Fiber POF

For all our meters with SMA sockets, a polymer optical fiber is needed as a light guide between the device and the sensor. We offer different standard lengths, e.g. 2.5 m, and fibers with SMA connectors on one or both sides.



### Adapter for Round Containers ARC

The adapter for round containers ARC is an adjustable Velcro®-type adapter. It can be used for round containers with diameters of 2.5 to 20 cm (1 to 8 inches). The SMA socket on this adapter must be connected to the polymer optical fiber (POF).



### Stick-on Adapter SOA

The stick-on adapter SOA is used to attach the polymer optical fiber (POF) to a planar transparent glass or plastic container. It is equipped with an SMA socket, which must be connected to the POF



### Vial Adapter for 20 mL SensorVials VA

Adapter for attaching a polymer optical fiber to a 20 mL SensorVial



### Handheld USB-QR Barcode Scanner

Connect this scanner and a PreSens measurement device to the PC and software, and calibrate your sensors by one fast barcode scan. The software transfers the new calibration data to the device.



## Polymer Optical Fiber with Metal Spiral Hose Cover POF-MH

Polymer optical fiber for all meters with SMA sockets. Especially suited for sensor read-out in harsh environments or applications where solvents might get in touch with fiber. With the metal spiral hose cover accidental bending and damaging the fiber is avoided. Available in different lengths and can be connected to FTMs magnetically.

### **Product Range**

### **Meters**

02



#### Microx 4

Portable fiber optic oxygen meter for measurement in normal oxygen range with sensor spots, dipping probes or microsensors



#### Microx 4 trace

Oxygen meter for measurement with sensor spots, dipping probes or microsensors in normal and trace oxygen ranges



#### Fibox 4

Portable fiber optic oxygen meter for measurement in normal oxygen range



#### Fibox 4 trace

Fiber optic oxygen meter for measurement in normal, trace, and ultra-low oxygen ranges



#### **OXY-1 SMA**

Small, PC-controlled and USB-powered oxygen meter for measurements in normal oxygen range



#### **OXY-1 SMA trace**

USB-powered, benchtop oxygen meter for trace oxygen measurements



#### **OXY-1 ST**

Small, PC-controlled oxygen meter for use with microsensors, spots, dipping probes and flow-through cells



#### **OXY-1 ST trace**

Small trace oxygen meter for use with microsensors, spots, dipping probes and flow-through cells



### Fibox 3 LCD trace

Fiber optic oxygen meter with LCD display for measurement in normal, trace, and ultra-low oxygen ranges



### **OXY Flux**

Optical oxygen amplifier for eddy covariance measurements, can directly be connected to Vector, delivers measurements at 10 Hz frequency and is waterproof



### **OXY-4 SMA**

Small, 4-channel oxygen meter with temperature compensation for each individual channel



### **OXY-4 SMA trace**

Small, PC-controlled trace oxygen meter for measurements with up to 4 sensors



### **OXY-4 ST**

USB-powered and PC-controlled 4-channel oxygen meter for use with microsensors, spots, dipping probes and flow-through cells



### **OXY-4 ST trace**

Small, 4-channel trace oxygen meter for use with microsensors, spots, dipping probes and flow-through cells



#### OXY-1 WM

Wall mount oxygen meter for measurements in normal oxygen range



#### **OXY-1 WM trace**

Wall mount oxygen meter for measurements in normal, trace and ultra-low oxygen ranges



### E0M-0<sub>2</sub>-mini

Precise OEM solution for oxygen measurements with sensor spots, FTCs and probes



### E0M-t0<sub>2</sub>-mini

OEM solution for measurement in normal and trace oxygen ranges



### EOM-0<sub>2</sub>-micro

OEM solution for high resolution oxygen measurements with microsensors

### Sensors





### O<sub>2</sub> Sensor Spots SP-PSt3/PSt6/PSt9

Versatile, small oxygen sensors for measurements in normal, trace, and ultra-low oxygen ranges  $(0-100\%0_2/0-45\text{ mg/L}, \text{ or }0-5\%0_2/0-2\text{ mg/L}, \text{ or }0-200\text{ ppm})$ ; compatible with Fibox and OXY-mini/trace series



### Self-adhesive O<sub>2</sub> Sensors SP-PSt3-SA

Easy to integrate into transparent vessels; for contactless measurement in normal oxygen range  $\{0-100\%0_2/0-45\text{ mg/L}\}$ ; compatible with Fibox and 0XY-mini/trace series



### O<sub>2</sub> Sensor Spots SP-PSt7/PSt8

Small, versatile oxygen sensors for meas urements in normal and trace oxygen ranges  $(0-100\%0_2/0-45\text{ mg/L})$  or  $0-10\%0_2/0-4.5\text{ mg/L})$ ; compatible with Microx 4% Microx 4% trace



### 0<sub>2</sub> SensorsPlug

 $\rm O_2$  SensorPlug for milli- and microfluidic applications with appropiate chip and port design which allows online monitoring of  $\rm O_2$ .



#### 20 mL SensorVial SV-PSt3-20mL

Vial with sensor stripe for measurements in headspace and liquid or different depths  $[0-100\% 0_2/0-45 \text{ mg/L}];$  also autoclavable version available



### Oxygen-sensitive Cap OSC-PSt3/PSt6

Transparent closure with oxygen sensor for oxygen ingress monitoring in PET bottles  $(0-100\% 0_2/0-45 \text{ mg/L}, \text{ or } 0-5\% 0_2/0-2 \text{ mg/L})$ 



#### OxoPlate OP96C/OP96U

96-well microtiter plate (flat bottom or round bottom) with integrated oxygen sensor in each well; compatible with conventional fluorescence readers



### Spinner Flask with Integrated 0<sub>2</sub> & pH Sensors SPS-HP5-PSt3

Spinner flask with integrated sensors for contactless culture monitoring



### $O_2$ Flow-through Cell FTC-PSt3

Oxygen monitoring in perfusion systems  $(0-45 \text{ mg/L}, /0-1400 \mu\text{mol/L})$ ; different sizes for various flow rates available



### O<sub>2</sub> Flow-through Cell FTC-SU-PSt3

Plastic FTC for oxygen monitoring  $(0 - 45 \text{ mg/L}/0 - 1400 \mu\text{mol/L})$ ; can be delivered beta-irradiated or untreated



### 0<sub>2</sub> Flow-through Cell FTC-PSt7

Oxygen monitoring in perfusion systems  $(0-45 \text{ mg/L}, /0-1400 \text{ } \mu\text{mol/L})$  with Microx 4 or Microx 4 trace; different sizes for various flow rates available



### O<sub>2</sub> Flow-through Cell FTC-SU-PSt7

Plastic FTC for oxygen monitoring with Microx 4 or Microx 4 trace  $\{0-45 \text{ mg/L} / 0-1400 \text{ } \mu\text{mol/L}\}$ ; can be delivered beta-irradiated or untreated



### Autoclavable O<sub>2</sub> Flow-through Cell FTC-PSt3/PSt6-YAU

Monitoring in normal or trace oxygen range  $(0-45 \text{ mg/L}/0-1400 \mu\text{mol/L},$  or  $0-5\%0_2/0-2 \text{ mg/L})$  inside perfusion systems or bypasses



### Oxygen Probe Integrated in Metal Flow-through Connector FTM-PSt3/PSt6/PSt9

Metal FTC with oxygen exchange window for in-line measurements in pipes, available for different measurement ranges and in different sizes, stand CIP & steam sterilization



### Oxygen Exchange Window OEW-PSt3/PSt6/PSt9

Easy replacement of a used normal range, trace or ultra-low oxygen sensor (0 - 100 % 0 $_{\rm 2}$  / 0 - 45 mg/L, or 0 - 5 % 0 $_{\rm 2}$  / 0 - 2 mg/L, or 0 - 200 ppm) by just exchanging the 0EW



#### Teflon® FTCT

Teflon® FTC with oxygen exchange window for in-line perfusion monitoring, solvent-resistant and compatible with TMAH, available in different sizes for wide range and trace oxygen monitoring

### Sensors

02



#### OXYPro® MR(M)

Mid-range oxygen probe for direct connection to a control unit, measurement range  $0 - 20.9 \% 0_2 / 0 - 9 \text{ mg/L}$ 



### OXYPro® WR(M)

Wide range oxygen probe for direct connection to a control unit, measurement range 0 - 100 % 0 $_2$  / 0 - 45 mg/L



### OXYPro® TR(M)

Trace range oxygen probe for direct connection to a control unit, measurement range  $0 - 10 \% 0_2 / 0 - 4.2 \text{ mg/L}$ 



### OXYPro® UTR(M)

Ultra-trace oxygen probe for direct connection to a control unit, measurement range 0 - 200 ppmv gaseous oxygen



### O<sub>2</sub> Probe for In-line Measurements 0IM-PSt3/PSt6/PSt9

Robust probe for production processes with excellent long-term stability (0 - 100 %  $0_2$  / 0 - 45 mg/L, or 0 - 5 %  $0_2$  / 0 - 2 mg/L, or 0 - 200 ppmv  $0_2$ )



### Oxygen Exchange Cap 0EC-PSt3/PSt6/PSt7/PSt8/PSt9

Replacement cap for OIM or OXYPro®, available with different coatings, e. g. safe for food applications



### Oxygen Exchange Cap 0EC30-PSt3/PSt6/PSt7/PSt8/PSt9

Replacement cap for OIM or OXYPro®, reducing air bubble formation, available with different coatings, e. g. hydrophobic Teflon coating



#### **OXYBase® Series**

Robust electro-optical module combined with a sensor in a stainless steel housing



### O<sub>2</sub> Dipping Probe DP-PSt7/PSt8

Robust oxygen probe for measurements with the all-round devices Microx 4 & Microx 4 trace  $\left(0-100\,\%\,0_2,/\,0-45\,\text{mg/L},\,$  or  $0-10\,\%\,0_2/\,0-4.5\,\text{mg/L}\right)$ 



### O<sub>2</sub> Dipping Probe DP-PSt3/PSt6/PSt9

Oxygen probe with steel fitting for normal range, trace, or ultra-low oxygen measurements  $\left(0-100\%0_2/0-45\text{ mg/L},\text{ or }0-5\%0_2/0-2\text{ mg/L},\text{ or }0-200\text{ ppm}\right)$ 



### Needle-type Oxygen Microsenor NTH-PSt1

High resolution measurement in normal oxygen range with Microx TX3  $\{0 - 100 \% 0_2 / 0 - 45 \text{ mg/L}\}$ 



### Needle-type Oxygen Microsenor NTH-PSt7/PSt8

On-the-spot measurement of oxygen (0 - 100 % 0 $_2$  / 0 - 45 mg/L, or 0 - 10 % 0 $_2$  / 0 - 4.5 mg/L); compatible with Microx 4 or Microx 4 trace



### Needle-type Oxygen Microsensor with Fixed Sensor Tip NFSG-PSt1

Ideal sensor for measuring oxygen inside packaging with Microx TX3 (0 - 100 % 0 $_2$  / 0 - 45 mg/L)



### Needle-type Oxygen Microsensor with Fixed Sensor Tip NFSG-PSt7/PSt8

Measures inside packaging (0 - 100 %  $0_{\text{2}}$  / 0 - 45 mg/L, or 0 - 10 %  $0_{\text{2}}$  / 0 - 4.5 mg/L) with Microx 4 or Microx 4 trace oxygen meters



### Implantable Oxygen Microsensor IMP-PSt1

Bare fiber microsensor for oxygen measurements in normal range  $(0 - 100 \% 0_2 / 0 - 45 \text{ mg/L})$ ; compatible with Microx TX3



### Implantable Oxygen Microsensor IMP-PSt7/PSt8

Bare fiber microsensor for use with Microx 4 & Microx 4 trace  $(0 - 100 \% 0_2 / 0 - 45 \text{ mg/L}, \text{ or } 0 - 10 \% 0_2 / 0 - 4.5 \text{ mg/L})$ 



### Profiling Oxygen Microsensor PM-PSt1

Microsensor for microprofiling applications; compatible with Microx TX3  $[0-100\%0_2/0-45\text{ mg/L}]$ 



### Profiling Oxygen Microsensor PM-PSt7/PSt8

Microsensor for oxygen microprofiling  $[0-100\,\%\,0_2/0-45\,mg/L,$  or  $0-10\,\%\,0_2/0-4.5\,mg/L]$ ; compatible with Microx 4 & Microx 4 trace

### **Microprofiling Solutions**





### Manual Micromanipulator MM

Vibration-free, high-resolution control for pH microsensors and dipping probes



### Manual Micromanipulator MM33

Vibration-free, high resolution control for oxygen microsensors



### **Automated Micromanipulator AM**

Fully automated, high-resolution control for pH microsensors and dipping probes



#### Safe-Insert

This accessory can be attached to the Automated Micromanipulator for safe insertion of NTHs in semi-solid and hard substrates.



### **Heavy Stand**

The Heavy Stand ensures save vertical mounting and operation of the Micromanipulators.



### **Transport Case**

High-quality travel case for one AM and one Heavy Stand

### **Accessories**

0,



### Polymer Optical Fiber POF

They serve as a versatile connection from meter to sensor.



### Adapter for Round Containers ARC & Stick-On Adapter SOA

The ARC is used for round containers with a diameter of 2.5 to 20 cm (1-8 inches). The Stick-On Adapter (SOA) can be used for planar containers.



### Polymer Optical Fiber with Metal Spiral Hose Cover POF-MH

Especially suited for sensor read-out in harsh environments



### Vial Adapter for 20 mL SensorVials VA

Adapter for attaching a polymer optical fiber to a 20 mL SensorVial



#### **Permeation Cell**

Leak tight measurement cell to test the oxygen transmission rate of material films



### Dipping Probe Weights DW

Stabilize the probe in underwater applications



### Integration Set Sensor Spots IS-SP

Vacuum tweezers for easy integration of self-adhesive sensor spots



#### Coaster for Shake Flasks CFG

Read-out of sensors integrated at the flask bottom



### Adapter for 25 mm Ports OAD-25

The 0AD-25 is used to connect all 0lMs to 25 mm ports.



#### **OXYPro®-Varivent Adapter**

Stainless steel adapter for in-line measurement with OXYPro®



### **OXYPro®-Triclamp Adapter**

Stainless steel adapter for in-line measurement with OXYPro®



### OXYPro®-FTM (Metal Flowthrough Cell)

OXYPro®-FTM for in-line measurement in pipelines



### OXYPro®-NPT

PVDF adapter with NPT 1/2 thread



### Handheld USB-QR Barcode Scanner

Simply connected to PC & software via USB, allows easy sensor calibration via barcode scan

### Discover the complete PreSens portfolio













### **Products**

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Optical pH Sensors & Meters Optical CO<sub>2</sub> Sensors & Meters Optical Sensor Systems VisiSens™ Imaging Systems OEM Solutions & Engineering











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